

Finite Degradation Structures

Future Tool for RAMS Analysis

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Agenda

Background

Finite Degradation Structures

- Why multi-states?

- Definition

- State-space

Finite Degradation Calculator

Use Cases

Future Tool for RAMS Analysis

Background

Models for RAMS analysis



Markov Chains

- multi-states
- hidden

Dynamic models

Petri-Nets

- stochastic
- colored
- single

Dynamic Fault Trees

Reliability Block Diagrams

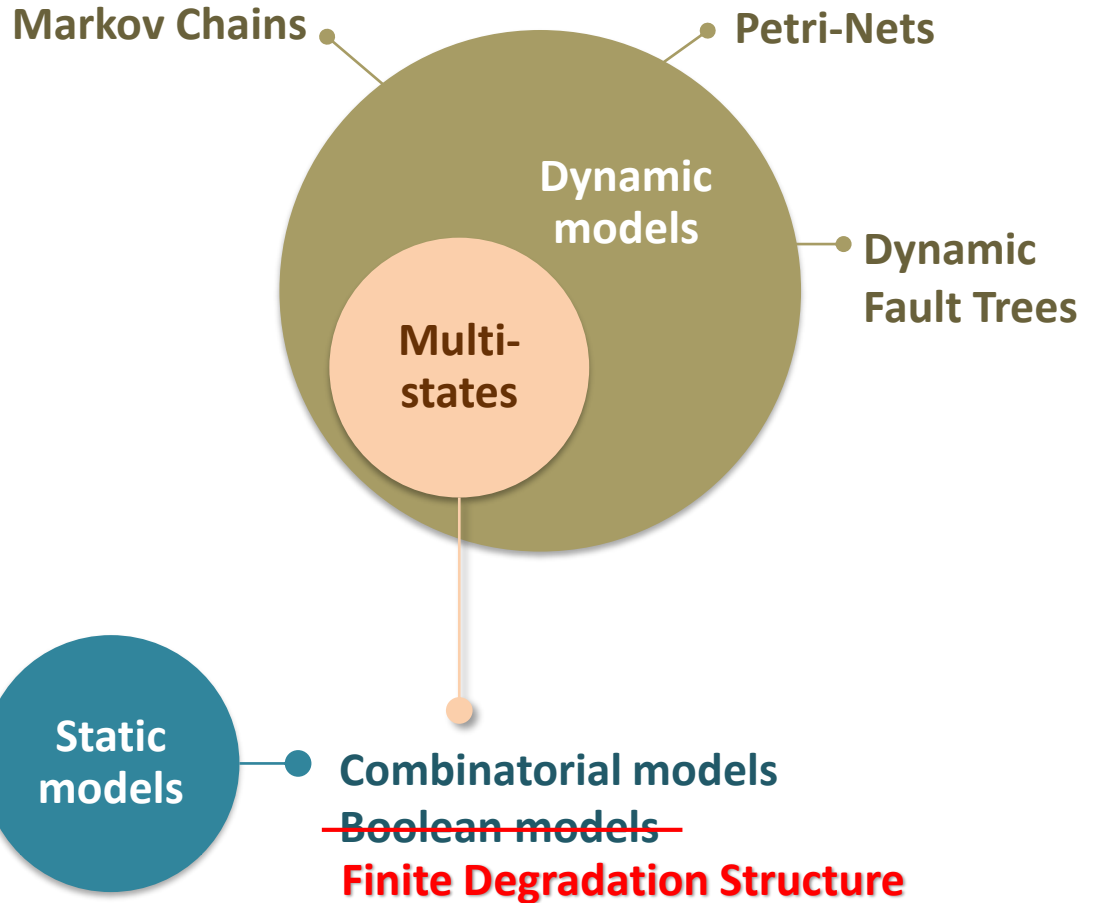
Event Trees

Fault Trees

Static models

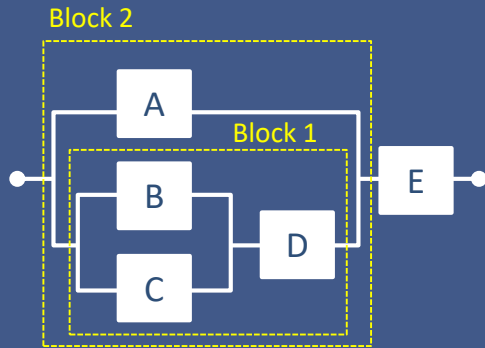
Background

Where things start...



Combinatorial (static) Models

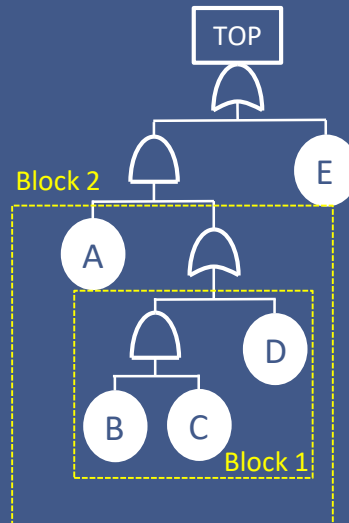
which can be composed bottom-up by sub-blocks



Reliability Block Diagram

Connections:

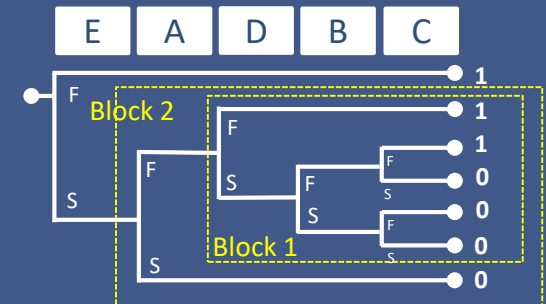
- Parallel
- Series



Fault Trees

Connections:

- And
- Or



Event Trees

Branches:

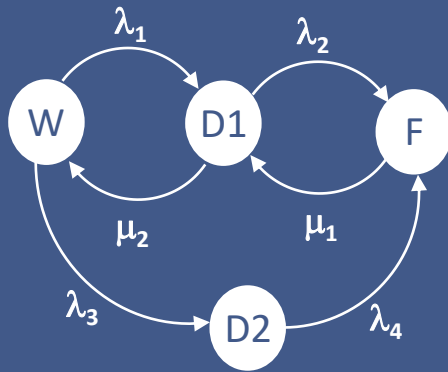
- Success
- Failure

Combinatorial and Boolean models

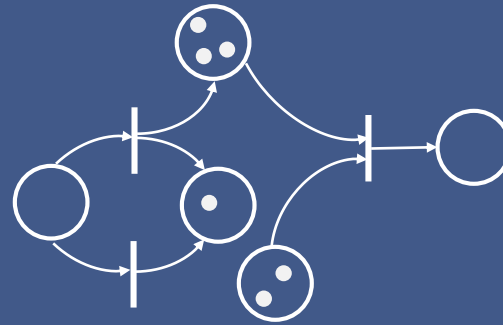
- Component states : working / failed

Multi-states (dynamic) Models

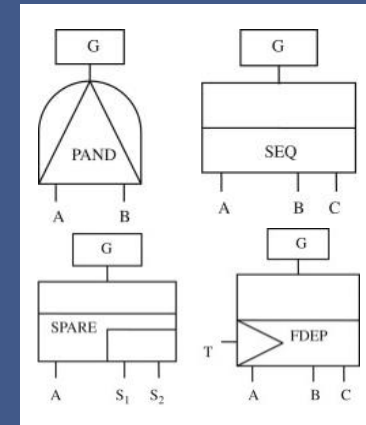
Not combinatorial



Markov Chains



Petri Nets



Dynamic Fault Trees

Multi-states models, but not combinatorial

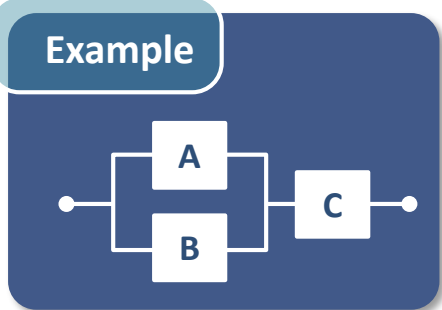
RAMS Models

Summary

	Type	Theoretical Basis	
Static / Boolean models	Reliability Block Diagram	Boolean algebra	
	Fault Trees		
	Event Trees	(If-then-else)	
Dynamic / multi-states models	Markov Chain	Finite-state automaton	
	Petri Nets		
	Dynamic Fault Trees (Boolean)	(Priority of events) (if-then-else)	

RAMS Models

Summary

	Type	Theoretical Basis	
Static / Boolean models	Reliability Block Diagram	Boolean algebra	 <p>Example</p> <p>Logic relation + Multi-states components + States transition = ?</p>
	Fault Trees		
	Event Trees	(If-then-else)	
Dynamic / multi-states models	Markov Chain	Finite-state automaton	
	Petri Nets		
	Dynamic Fault Trees (Boolean)	(Priority of events) (if-then-else)	

Solution

Finite Degradation Calculator

Finite Degradation Calculator

1

Calculate the **reliability function $R(t)$** of multi-states system:

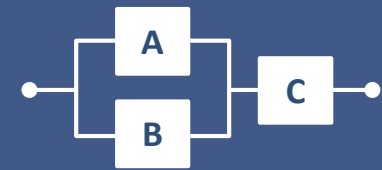
- Allow having **multi-states components**
- Allow **parallel/series relationship** between components
- Allow **dependencies**

2

RAMS analysis

- Generate **minimal cut sets**
- Identify **critical states**
- Calculate **importance measures**
- ...

Example



Logic relation
+
Multi-states components
+
States transition
= ?

Agenda

Background

Finite Degradation Structures

Why multi-states?

Definition

State-space

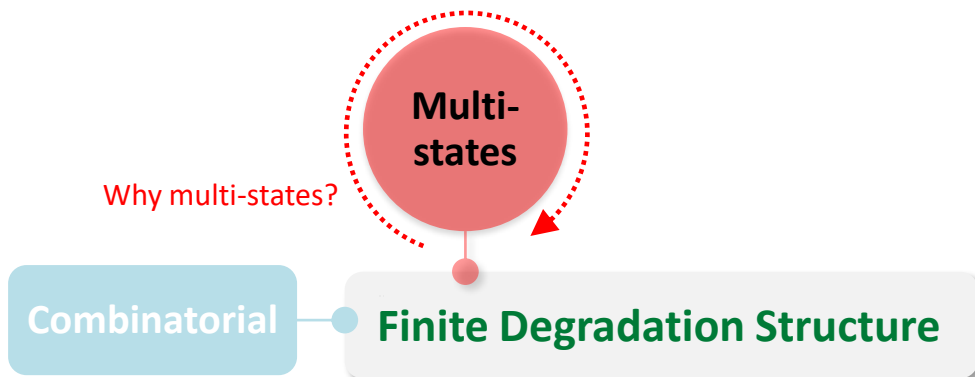
Finite Degradation Calculator

Use Cases

Future Tool for RAMS Analysis

Finite Degradation Structure

Why having multi-states?

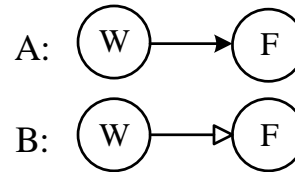


Finite Degradation Structure

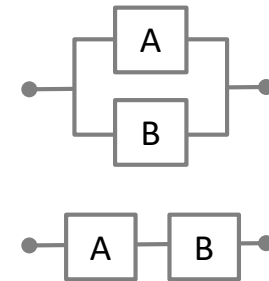
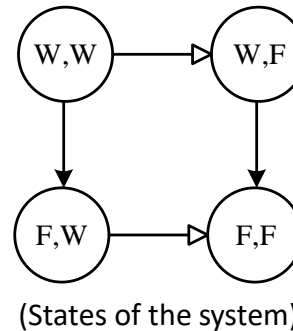
Why having multi-states?

Logical operations
And / Or

Boolean components
Working (W) / Failed (F)



Compose A, B into a system
(combinatorial)



Why multi-states?

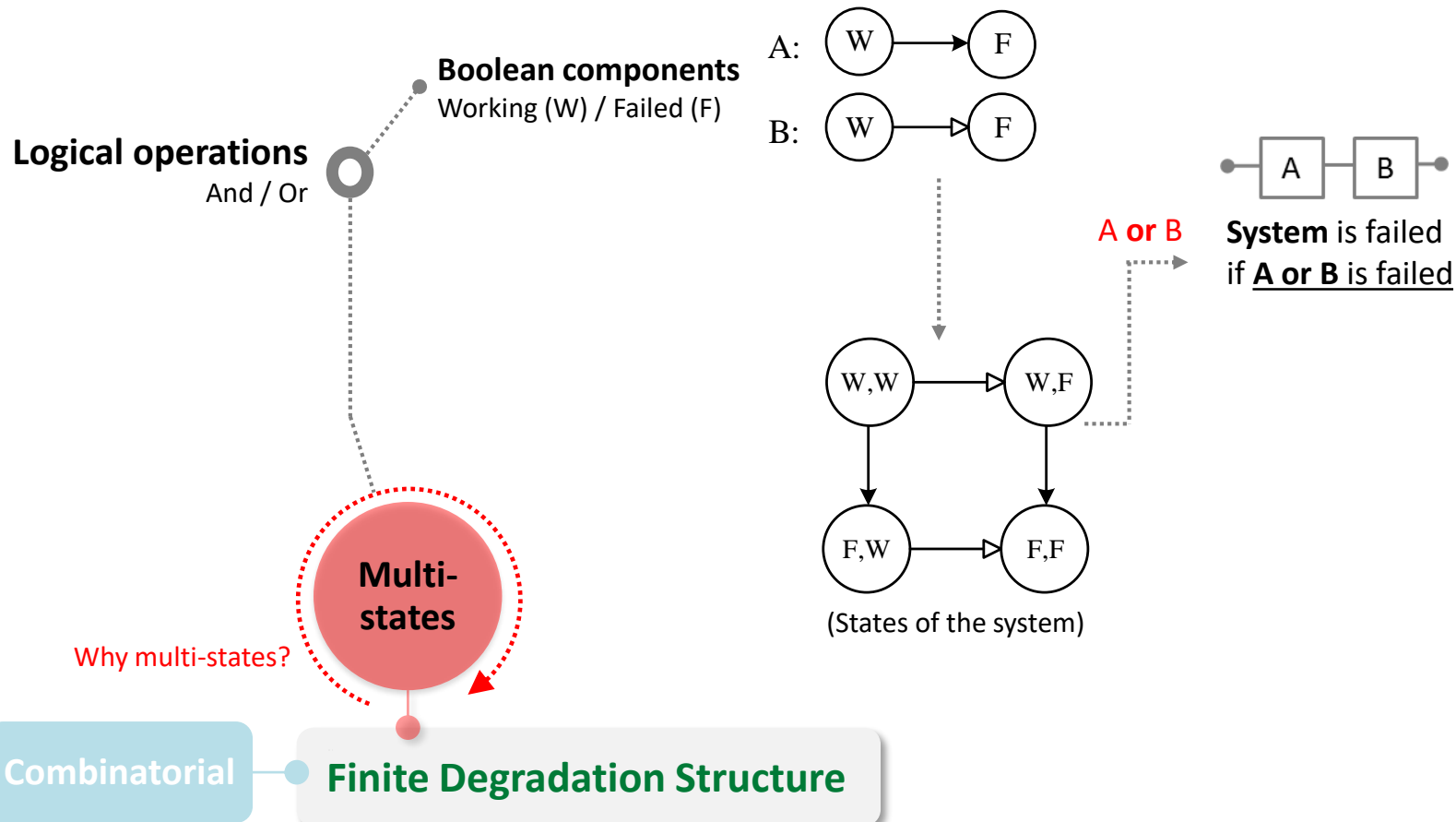
Multi-states

Combinatorial

Finite Degradation Structure

Finite Degradation Structure

Why having multi-states?

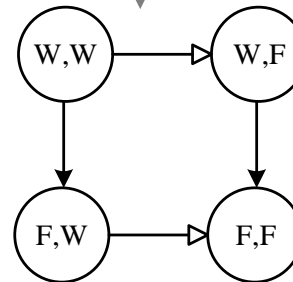
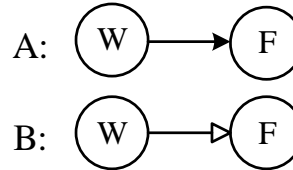


Finite Degradation Structure

Why having multi-states?

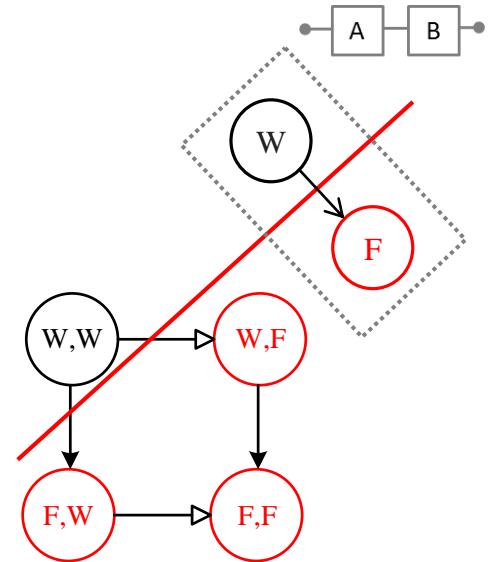
Logical operations
And / Or

Boolean components
Working (W) / Failed (F)



(States of the system)

A or B



Why multi-states?

Multi-states

Combinatorial

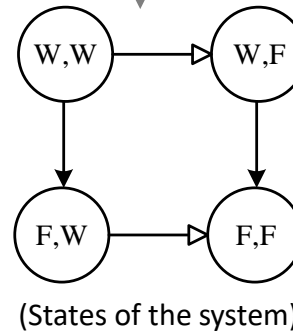
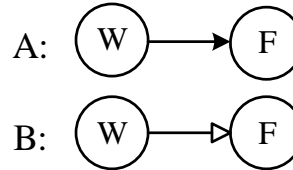
Finite Degradation Structure

Finite Degradation Structure

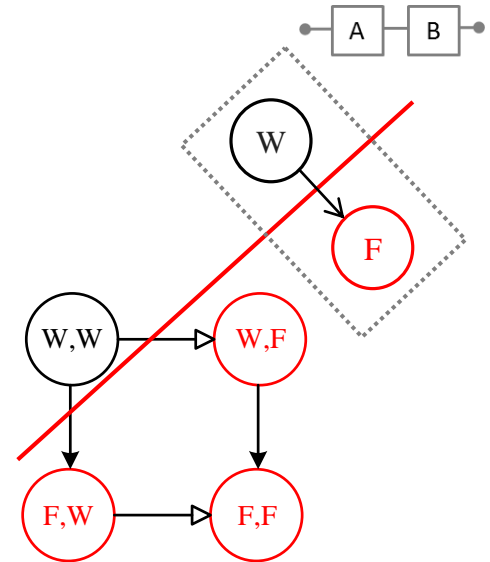
Why having multi-states?

Logical operations
And / Or

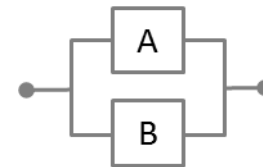
Boolean components
Working (W) / Failed (F)



A or B
A and B



System is failed if A and B is failed



Why multi-states?

Multi-states

Combinatorial

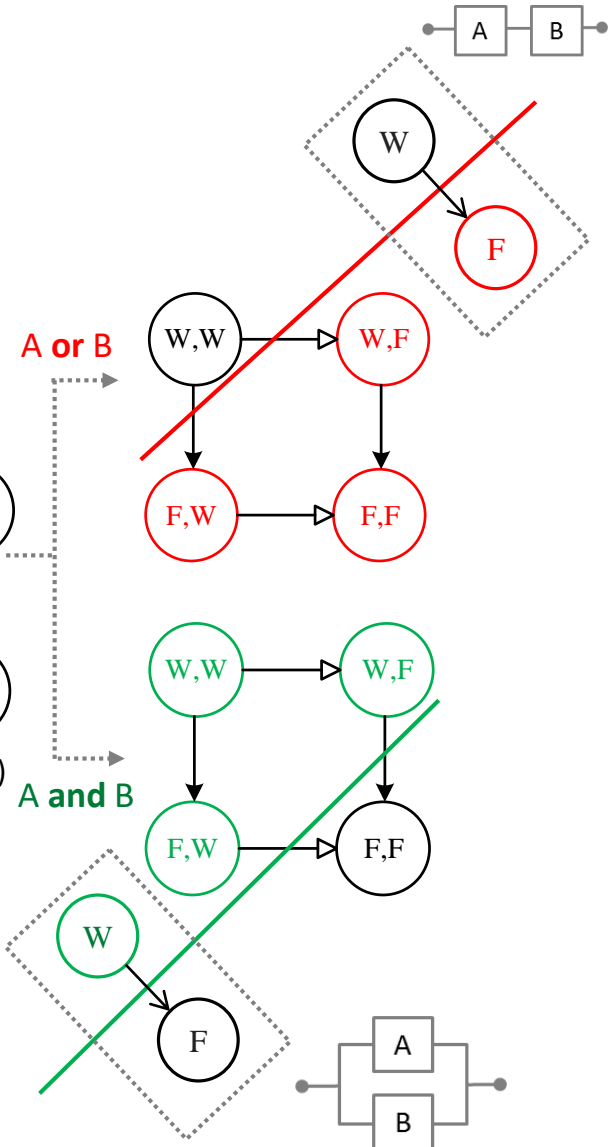
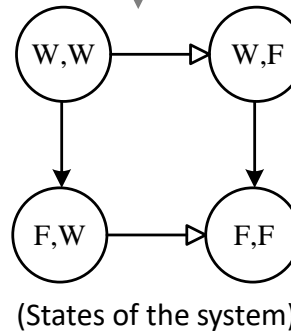
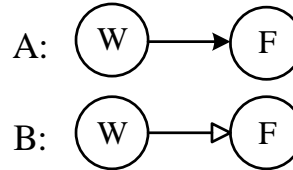
Finite Degradation Structure

Finite Degradation Structure

Why having multi-states?

Logical operations
And / Or

Boolean components
Working (W) / Failed (F)



Why multi-states?

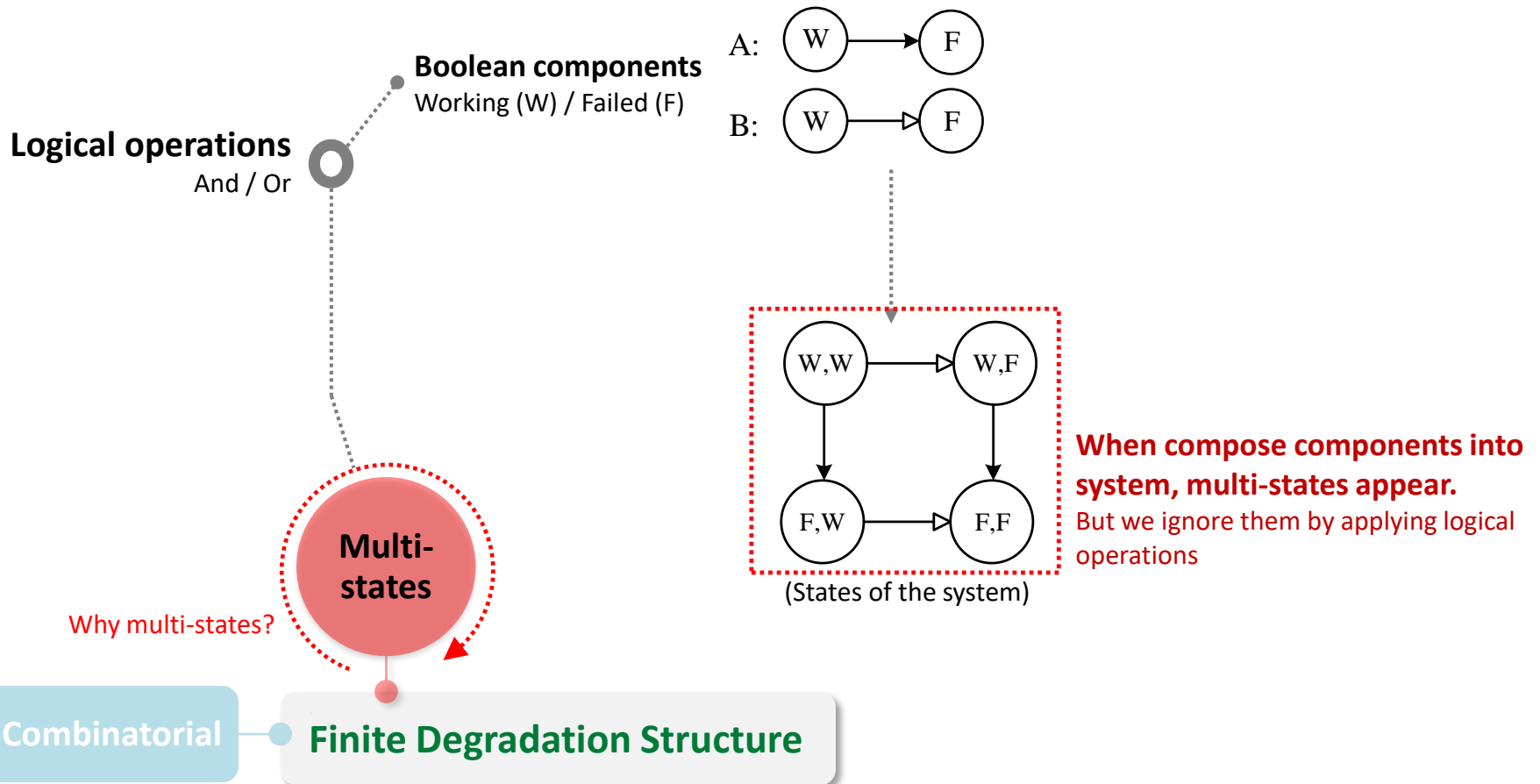
Multi-states

Combinatorial

Finite Degradation Structure

Finite Degradation Structure

Why having multi-states?

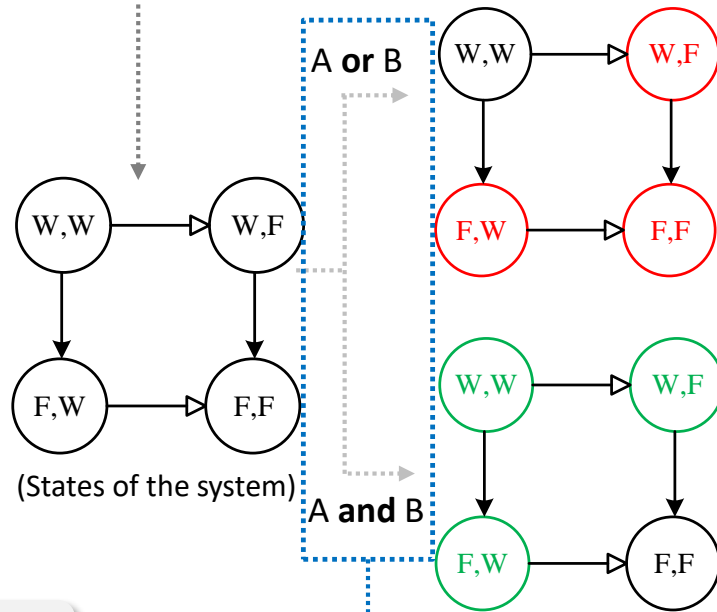
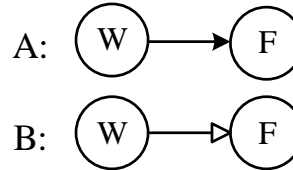


Finite Degradation Structure

Why having multi-states?

Logical operations
And / Or

Boolean components
Working (W) / Failed (F)



(States of the system)

A or B

A and B

Why multi-states?

Multi-states

Combinatorial

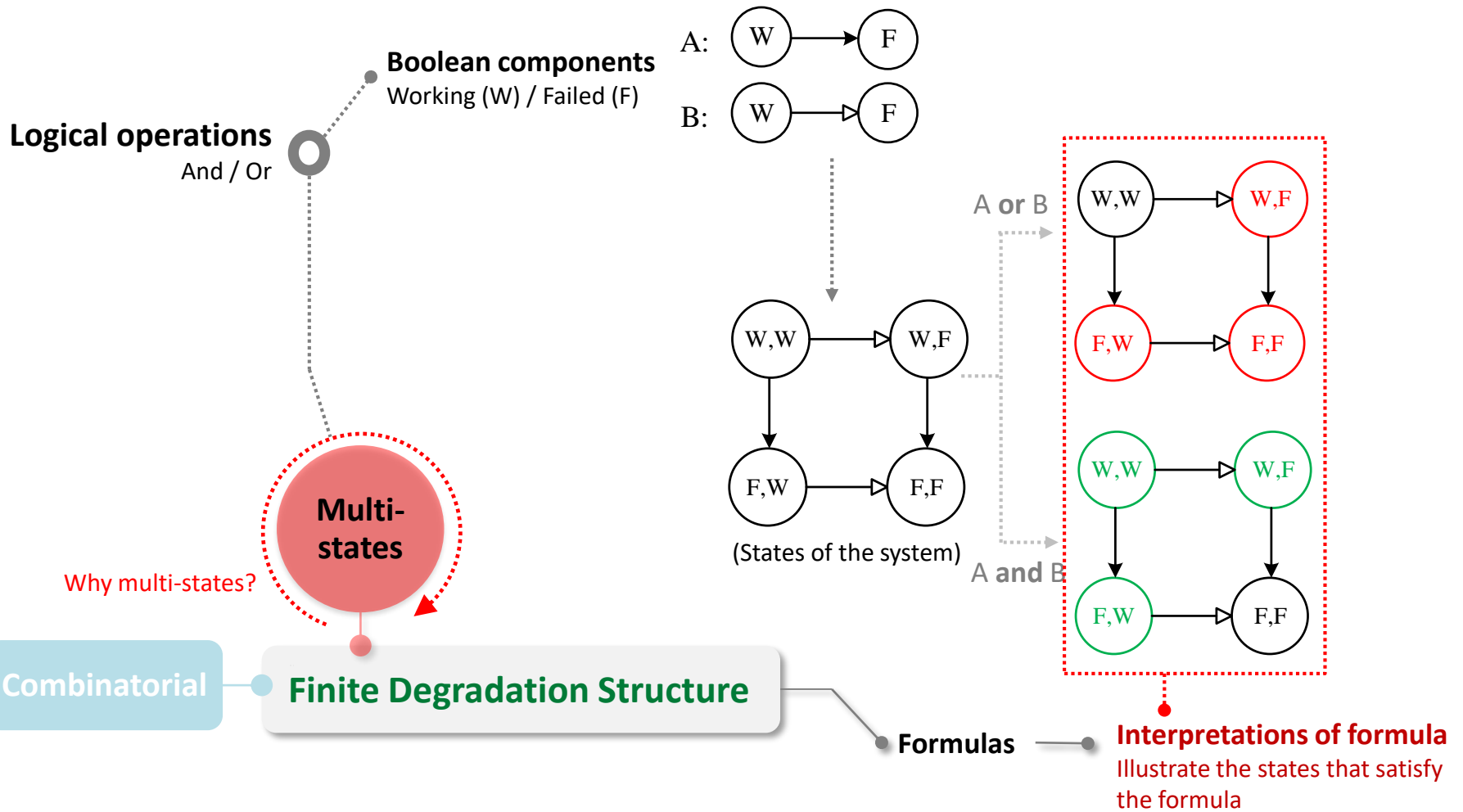
Finite Degradation Structure

Formulas

Describe in which cases the system is failed

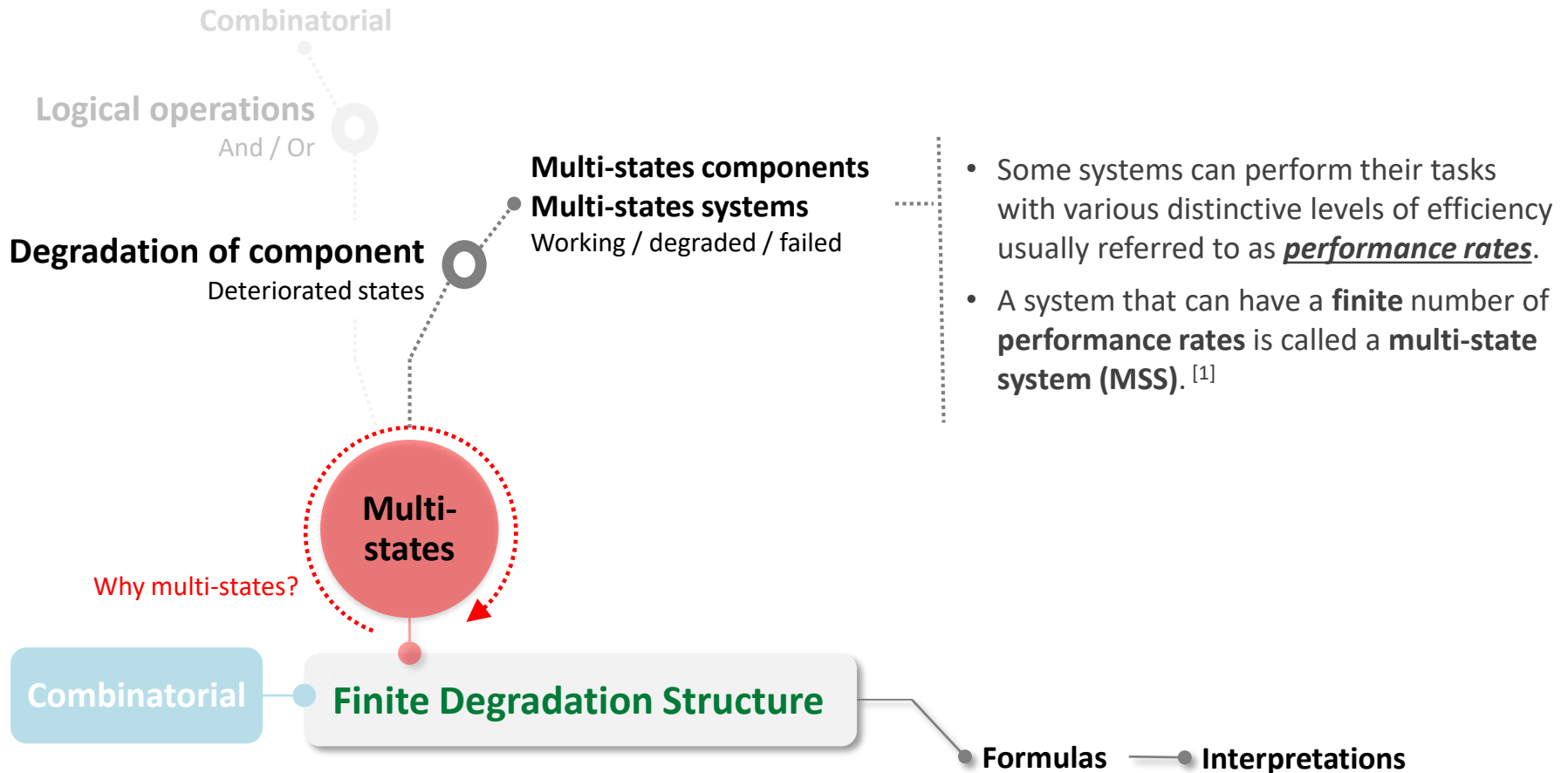
Finite Degradation Structure

Why having multi-states?



Finite Degradation Structure

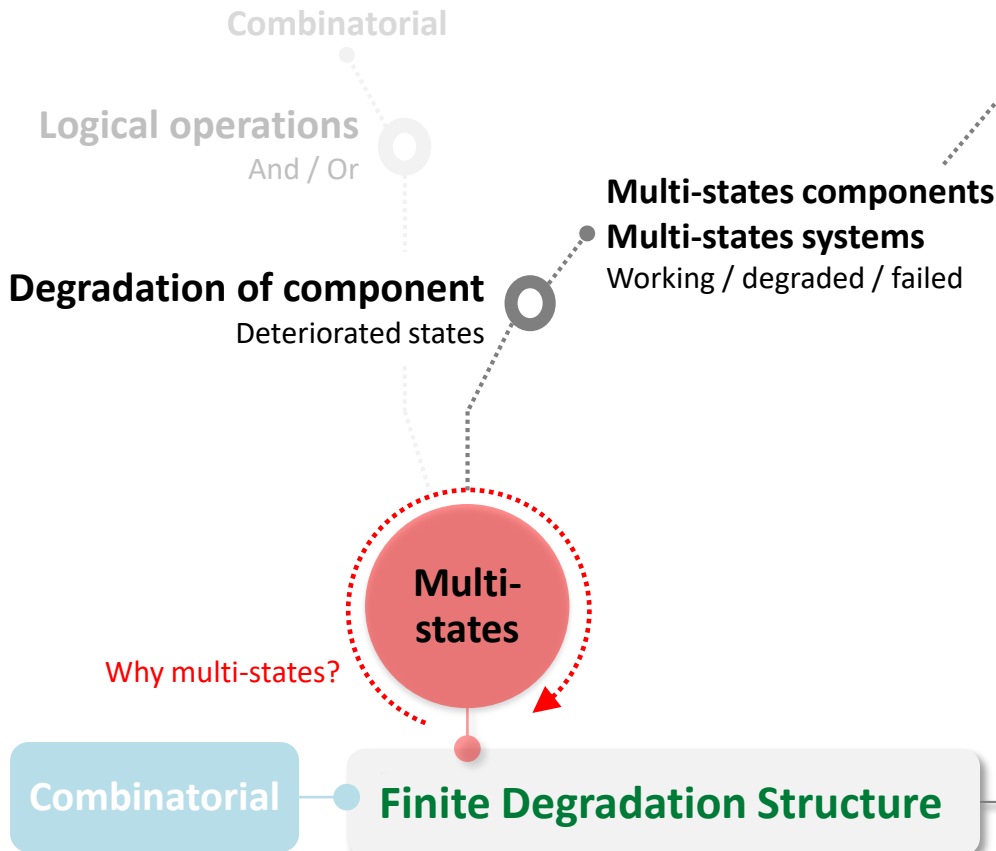
Why having multi-states?



[1] Lisnianski, A., Frenkel, I., & Ding, Y. (2010). *Multi-state system reliability analysis and optimization for engineers and industrial managers*. Springer Science & Business Media.

Finite Degradation Structure

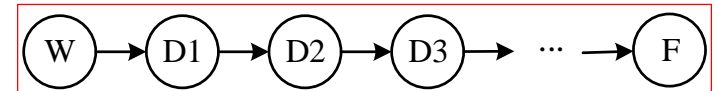
Why having multi-states?



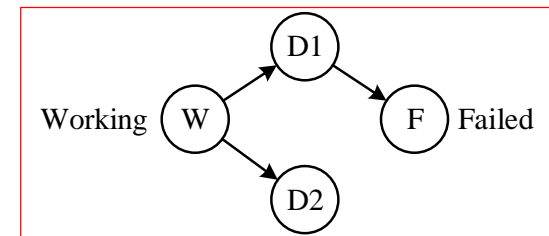
Performance rate

range from perfect functioning up to complete failure

- Proportional to the number of available units. (k-out of-n).



- vary as a result of their deterioration (fatigue, partial failures) or because of variable ambient conditions.



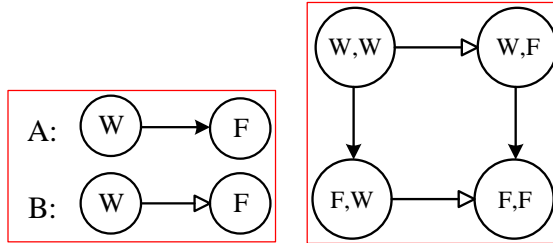
Formulas — Interpretations

Finite Degradation Structure

Why having multi-states?

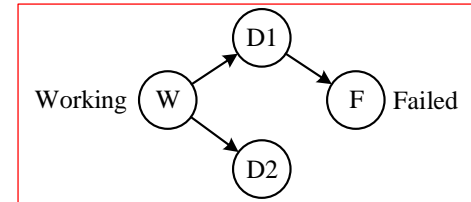
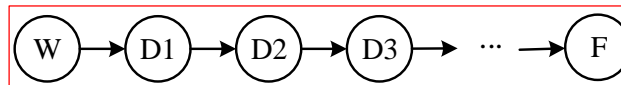
Logical operations

And / Or



Degradation of component

Deteriorated states



Finite degradation structures

Describe the degradation paths of a component or a system

Multi-states

Why multi-states?

Combinatorial

Finite Degradation Structure

Formulas

Interpretations

Agenda

Background

Finite Degradation Structures

Why multi-states?

Definition

State-space

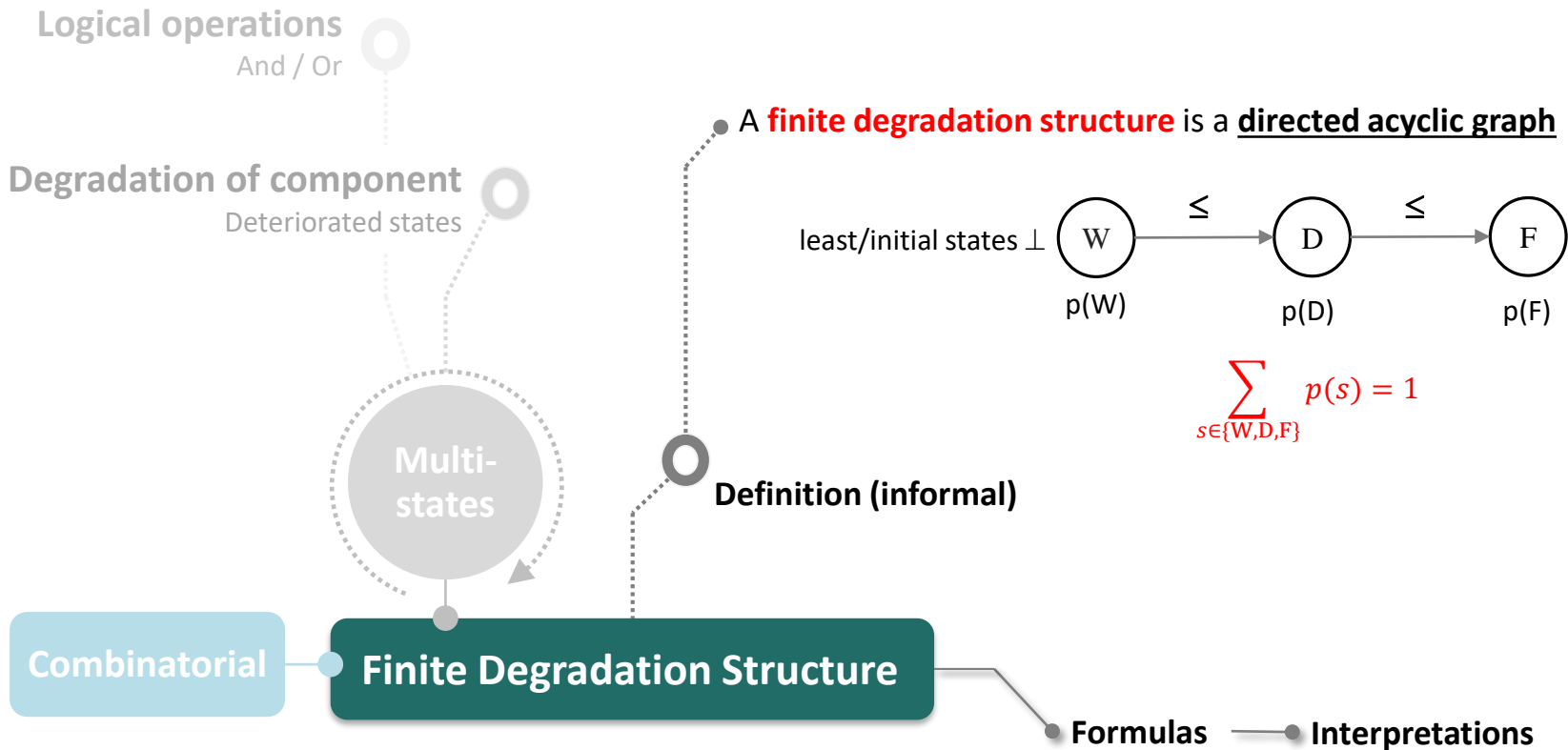
Finite Degradation Calculator

Use Cases

Future Tool for RAMS Analysis

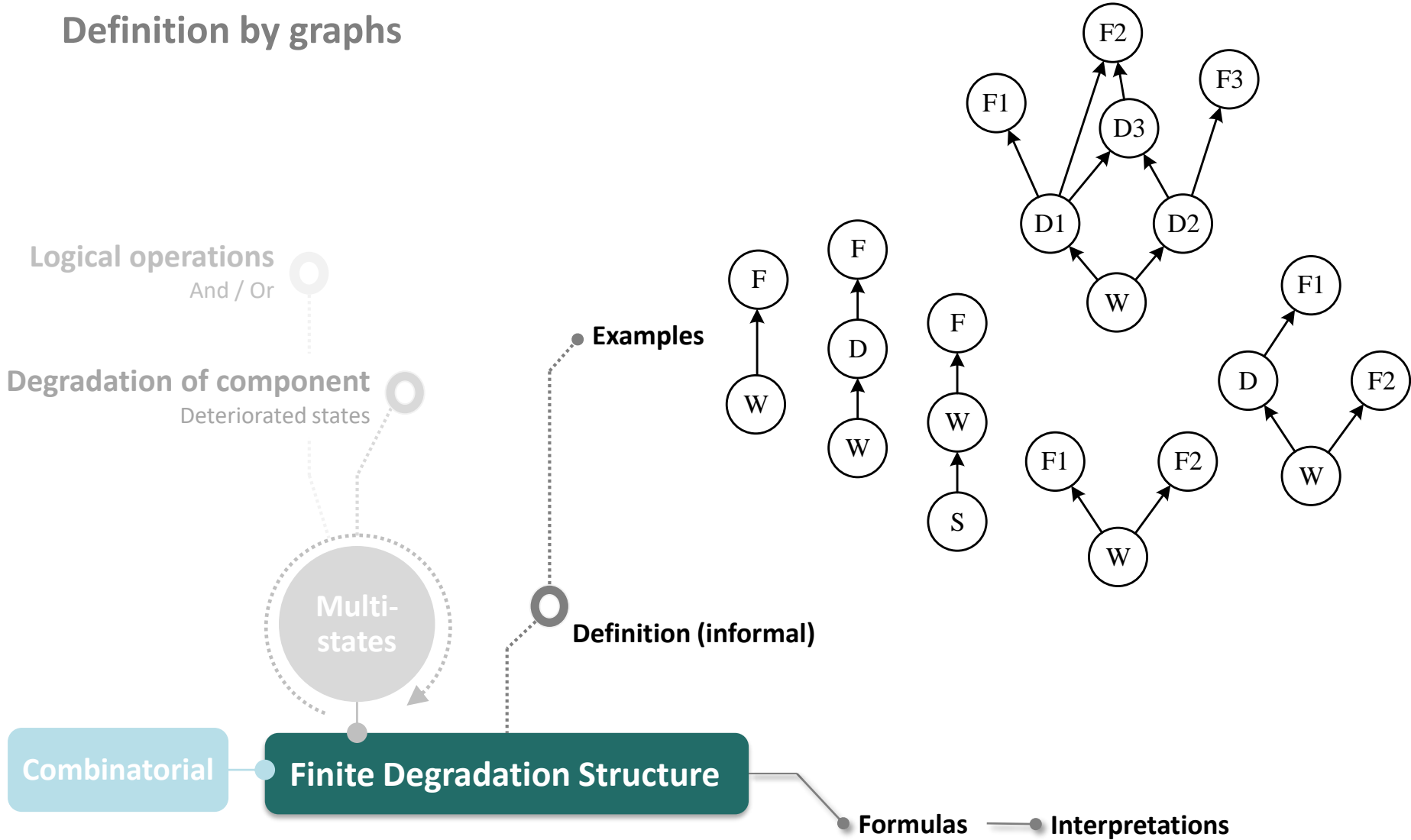
Finite Degradation Structure

Definition by graphs



Finite Degradation Structure

Definition by graphs



Agenda

Background

Finite Degradation Structures

Why multi-states?

Definition

State-space

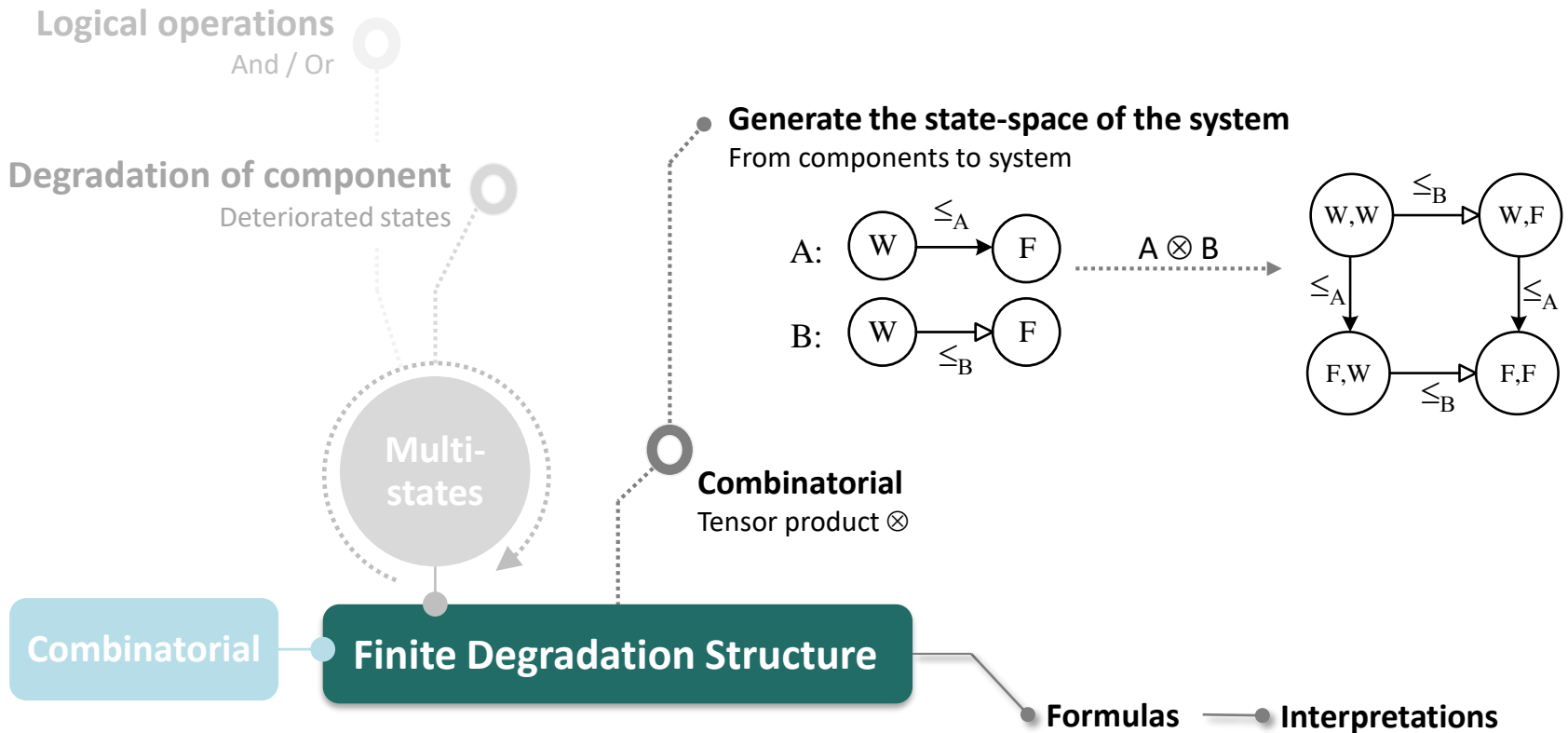
Finite Degradation Calculator

Use Cases

Future Tool for RAMS Analysis

Finite Degradation Structure

Combinatorial while having multi-states



Finite Degradation Structure

Combinatorial while having multi-states

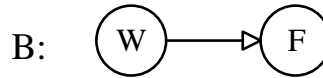
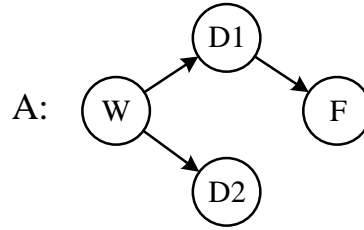
Logical operations

And / Or

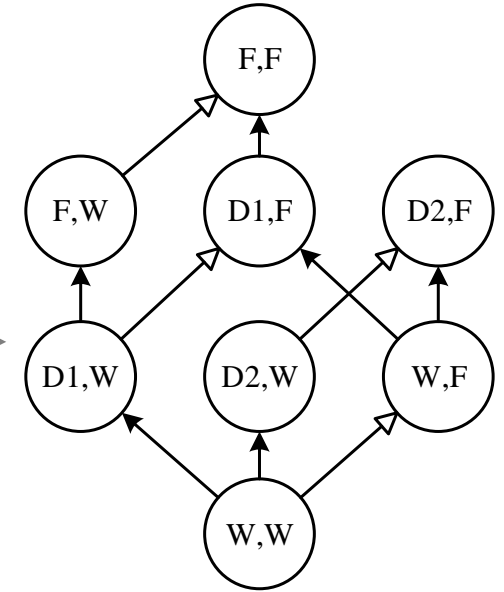
Degradation of component

Deteriorated states

Multi-states



$A \otimes B$



Generate the state-space of the system

From components to system

Combinatorial

Tensor product \otimes

Combinatorial

Finite Degradation Structure

Formulas

Interpretations

Finite Degradation Structure

Combinatorial while having multi-states

Logical operations

And / Or

Degradation of component

Deteriorated states

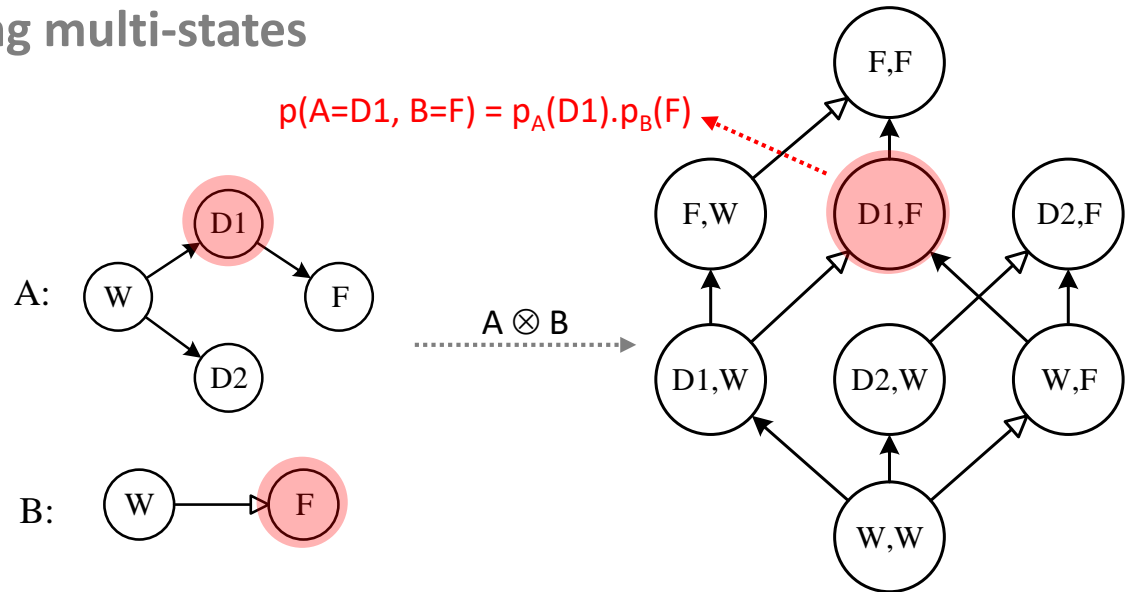
Multi-states

Combinatorial

Finite Degradation Structure

Formulas

Interpretations



Calculating the **probability** after $A \otimes B$

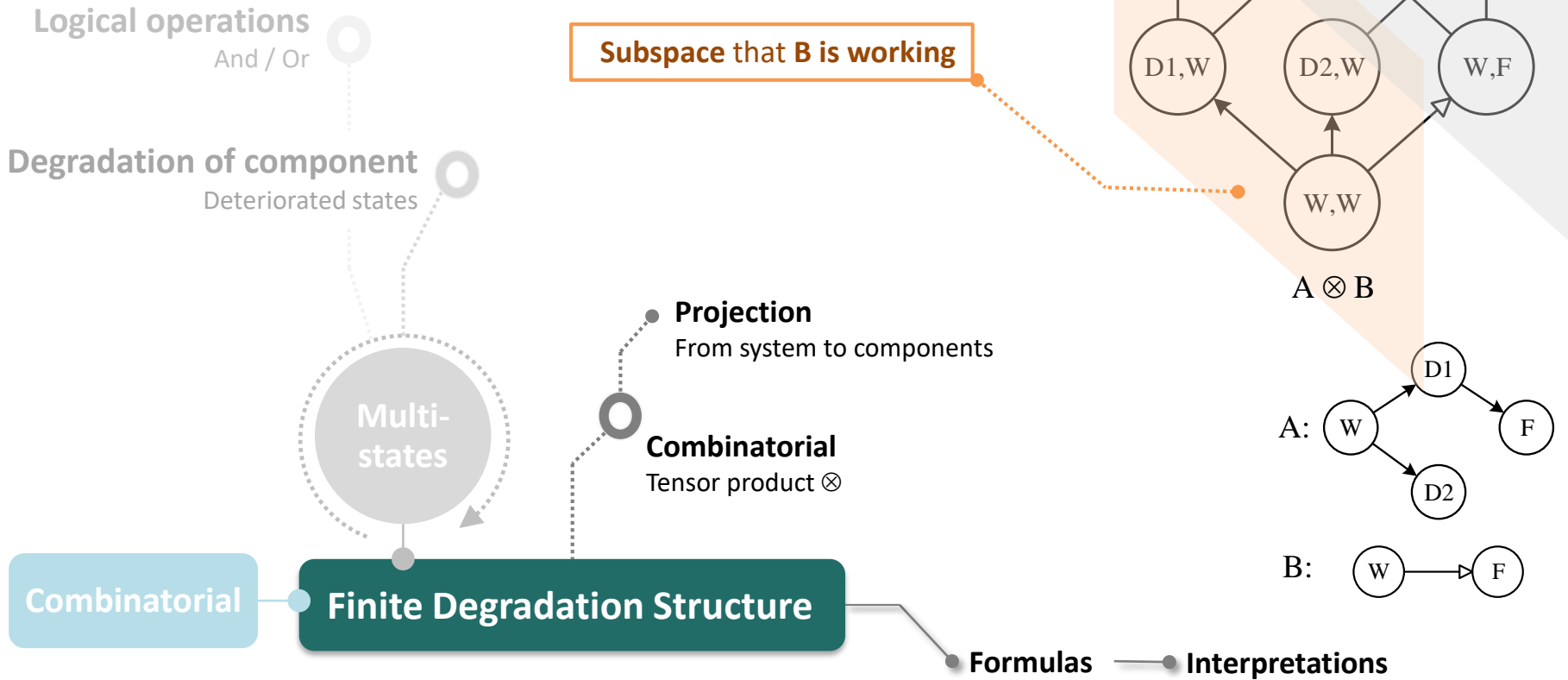
The probability that the system is in a certain state

Combinatorial

Tensor product \otimes

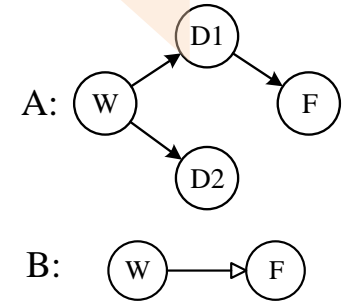
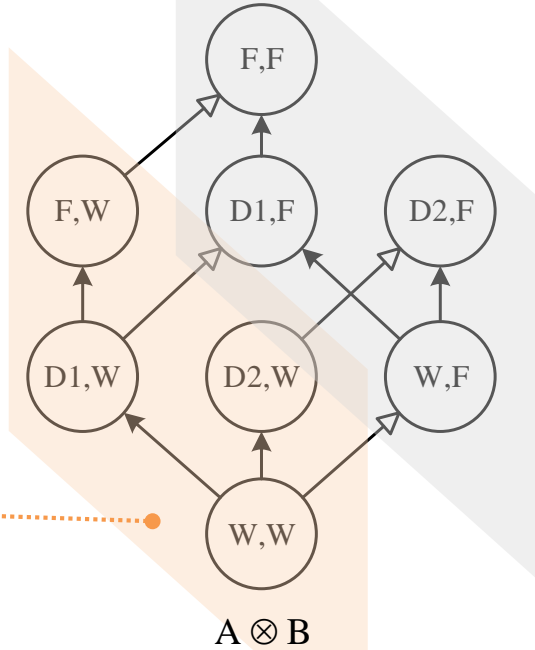
Finite Degradation Structure

Combinatorial while having multi-states



Subspace that B is failed

Subspace that B is working



Finite Degradation Structure

Combinatorial while having multi-states

Logical operations

And / Or

Degradation of component

Deteriorated states

Multi-states

Subspace that B is failed

$$\begin{aligned}
 p(A=*, B=F) &= p_B(F) \cdot [p_A(W) + p_A(D1) + p_A(D2) + p_A(F)] \\
 &= p_B(F) \cdot 1 \\
 &= p_B(F)
 \end{aligned}$$

Calculating **probability** after projection

Conditional probability

Combinatorial

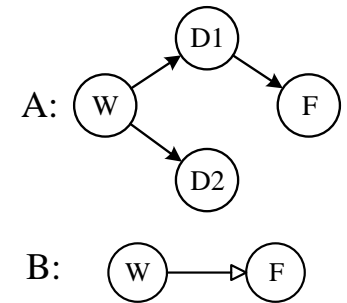
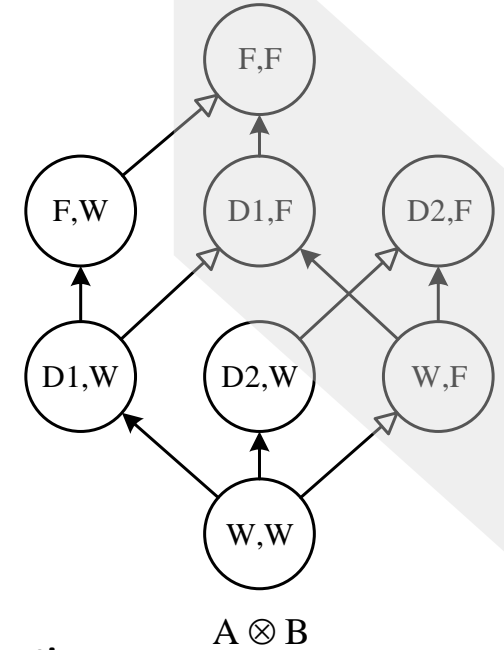
Tensor product \otimes

Combinatorial

Finite Degradation Structure

Formulas

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Finite Degradation Structure

Combinatorial while having multi-states

Logical operations

And / Or

Degradation of component

Deteriorated states

Multi-states

Subspace that B is failed

$$p(A=D1, B=F) = p(A=D1 | B=F) = p_B(F) \cdot p_A(D1)$$

Calculating **probability** after projection

Conditional probability

Combinatorial

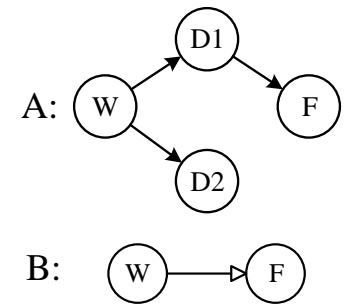
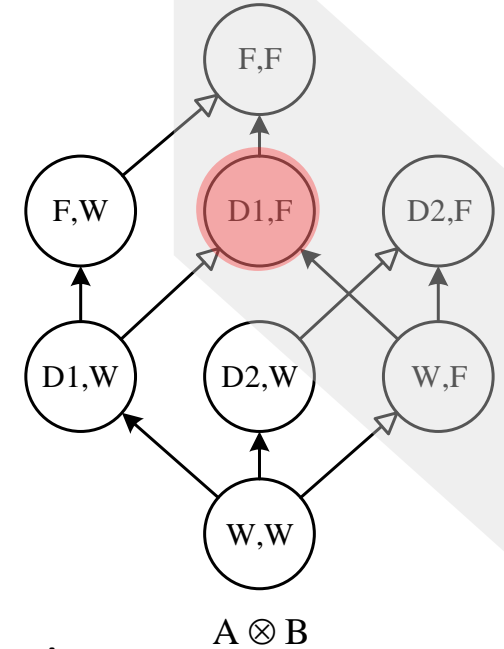
Tensor product \otimes

Combinatorial

Finite Degradation Structure

Formulas

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Agenda

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Finite Degradation Structures

- Why multi-states?

- Definition

- State-space

Finite Degradation Calculator

Use Cases

Future Tool for RAMS Analysis

New Tool for RAMS analysis

Finite Degradation Calculator

Finite Degradation Calculator

- (1) **Define** the finite degradation structure of each component
- (2) **Assign** the probability distribution of each state of each component
- (3) **Mapping** the set of states from component-level to system-level

- Manual calculation
- Bayesian networks
- Markov chains
- ...

Calculate the **reliability function $R(t)$** of a system composed by multi-states components

Agenda

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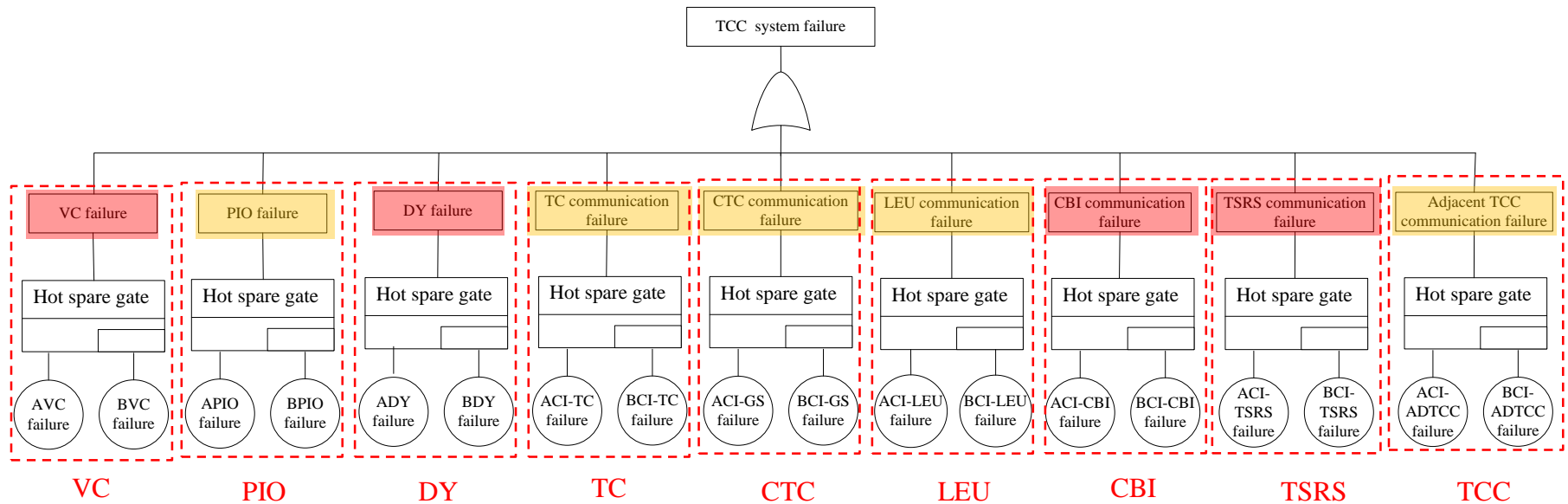
Finite Degradation Calculator

Use Cases

Future Tool for RAMS Analysis

Use Case: TCC System Failure (Railway)

Finite Degradation Calculator



	$\lambda_{A/B}$	$\mu_{A/B}$
VC	1.26E-04	0.002
PIO	2.28E-04	0.002
DY	1.59E-04	0.002
CI-TC	1.20E-04	0.002
CI-GS	3.10E-05	0.002

	$\lambda_{A/B}$	$\mu_{A/B}$
CI-LEU	9.20E-05	0.002
CI-CBI	2.10E-05	0.002
CI-TSRS	2.10E-05	0.002
CI-ADTCC	2.10E-05	0.002

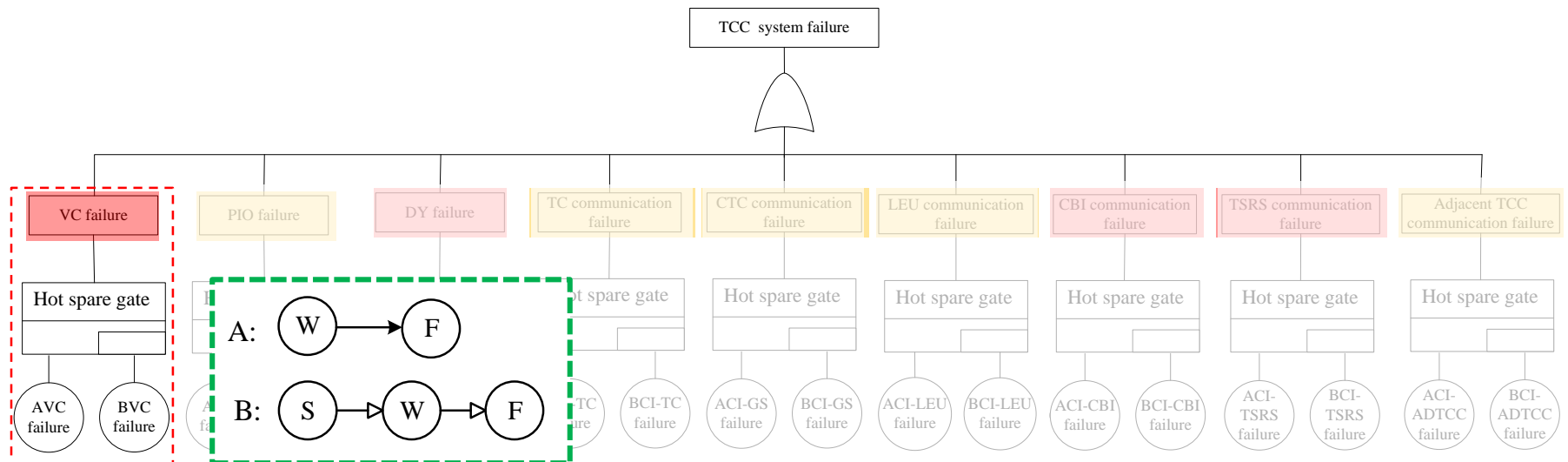
TCC system:

- If at least one of the “red” failures happens, the system is failed.
- If none of the “red” failures happen and at least one of the “yellow” failures happens, the system is degraded.
- Else, the system is working.

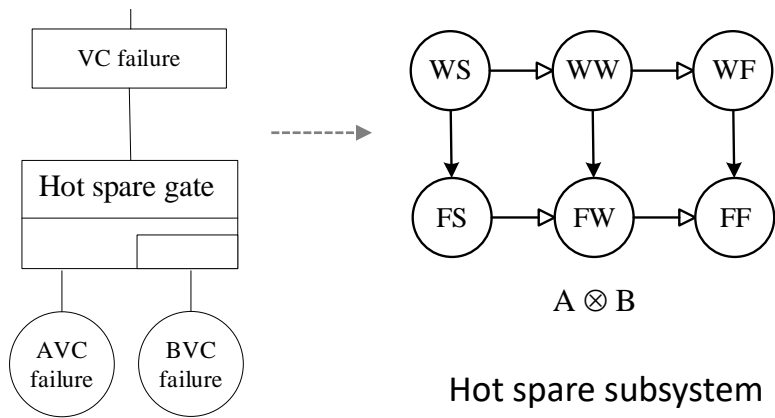
Reliability function $R(t)$

Use Case: TCC System Failure (Railway)

Finite Degradation Calculator



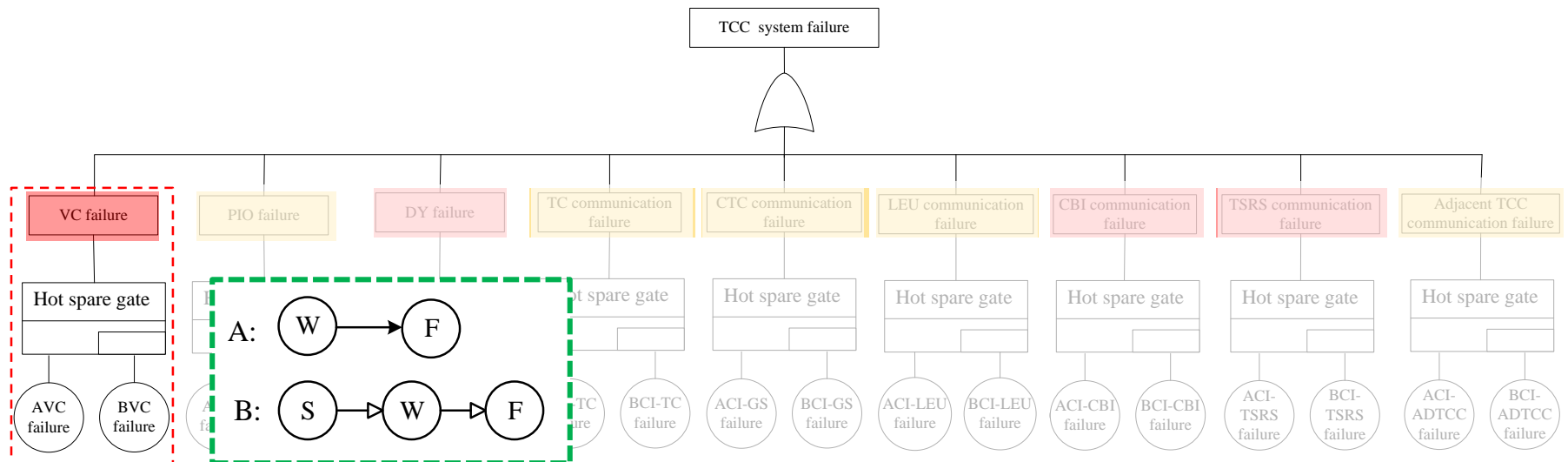
VC



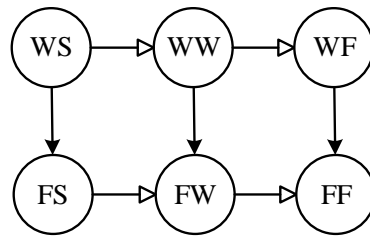
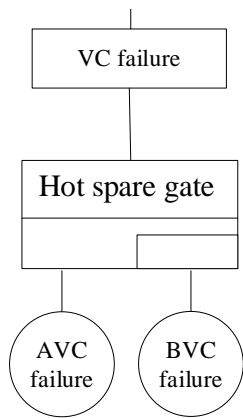
Hot spare subsystem (FDS)

Use Case: TCC System Failure (Railway)

Finite Degradation Calculator

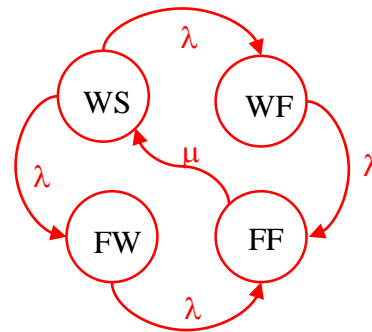


VC



$A \otimes B$

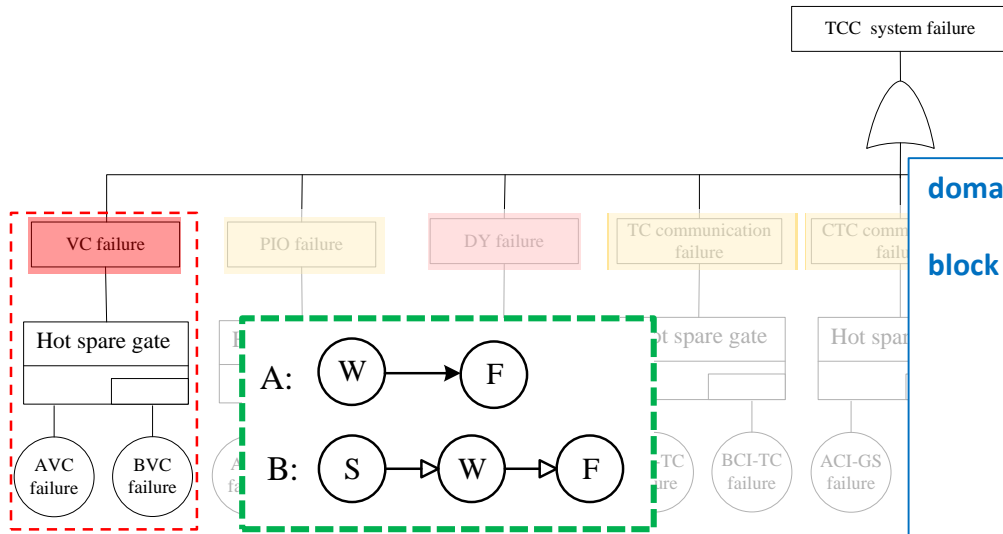
Hot spare subsystem
(FDS)



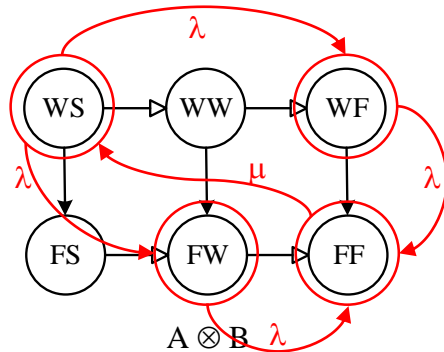
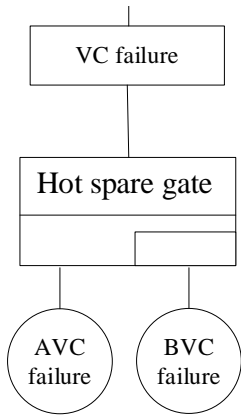
Hot spare subsystem
(Markov Chain model)

Use Case: TCC System Failure (Railway)

Finite Degradation Calculator



VC



Hot spare subsystem (FDS)

domain sysState {WS,WF,FW,FF}

block system

sysState s (**init** = WS);

parameter Real lambda = 1.26E-4;

parameter Real miu = 0.002;

event e12 (**delay** = **exponential** (lambda));

event e24 (**delay** = **exponential** (lambda));

event e13 (**delay** = **exponential** (lambda));

event e34 (**delay** = **exponential** (lambda));

event e41 (**delay** = **exponential** (miu));

transition

e12: s==WS -> s:=WF;

e24: s==WF -> s:=FF;

e13: s==WS -> s:=FW;

e34: s==FW -> s:=FF;

e41: s==FF -> s:=WS;

observer Boolean s_WS = s==WS;

observer Boolean s_WF = s==WF;

observer Boolean s_FW = s==FW;

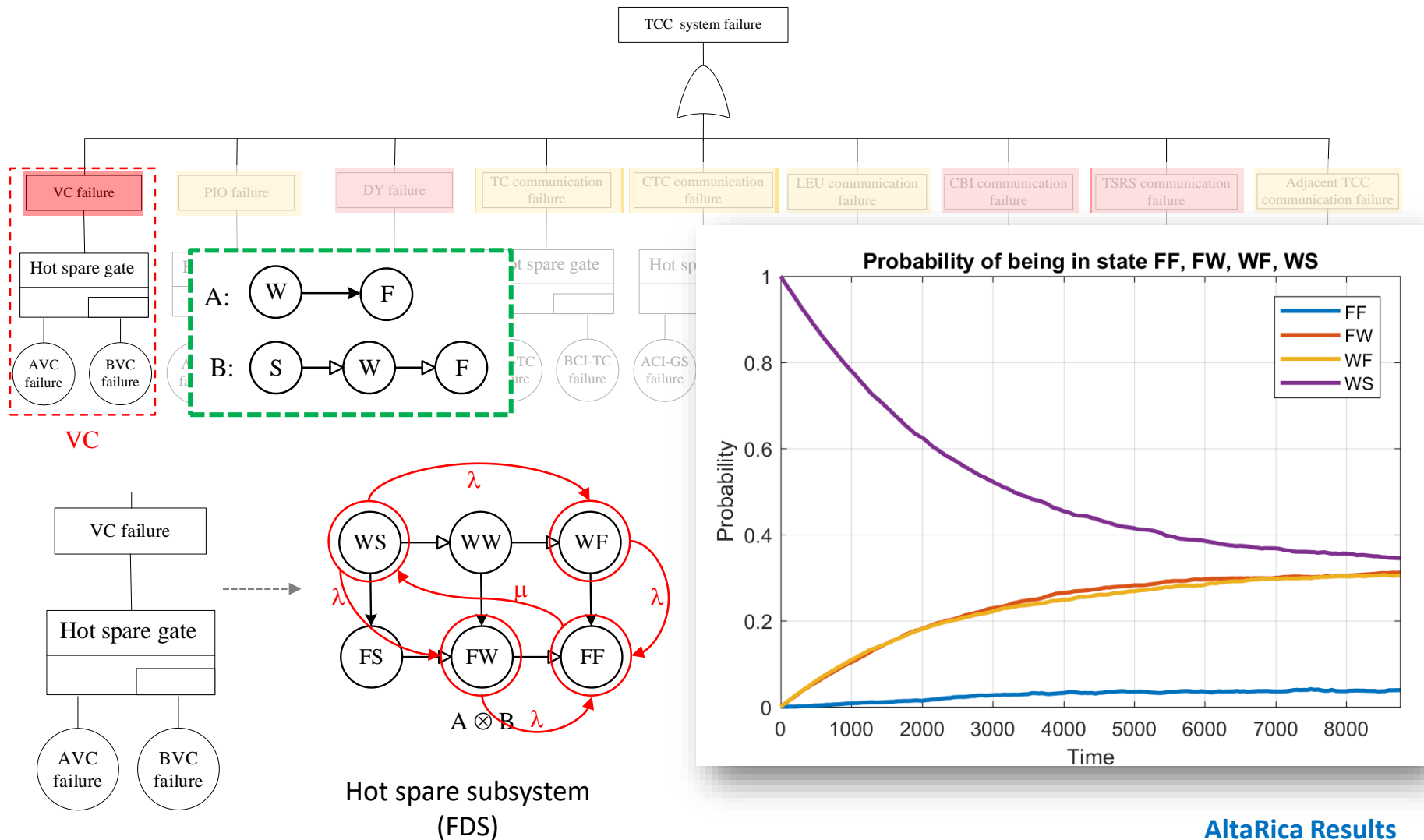
observer Boolean s_FF = s==FF;

end

AltaRica Code

Use Case: TCC System Failure (Railway)

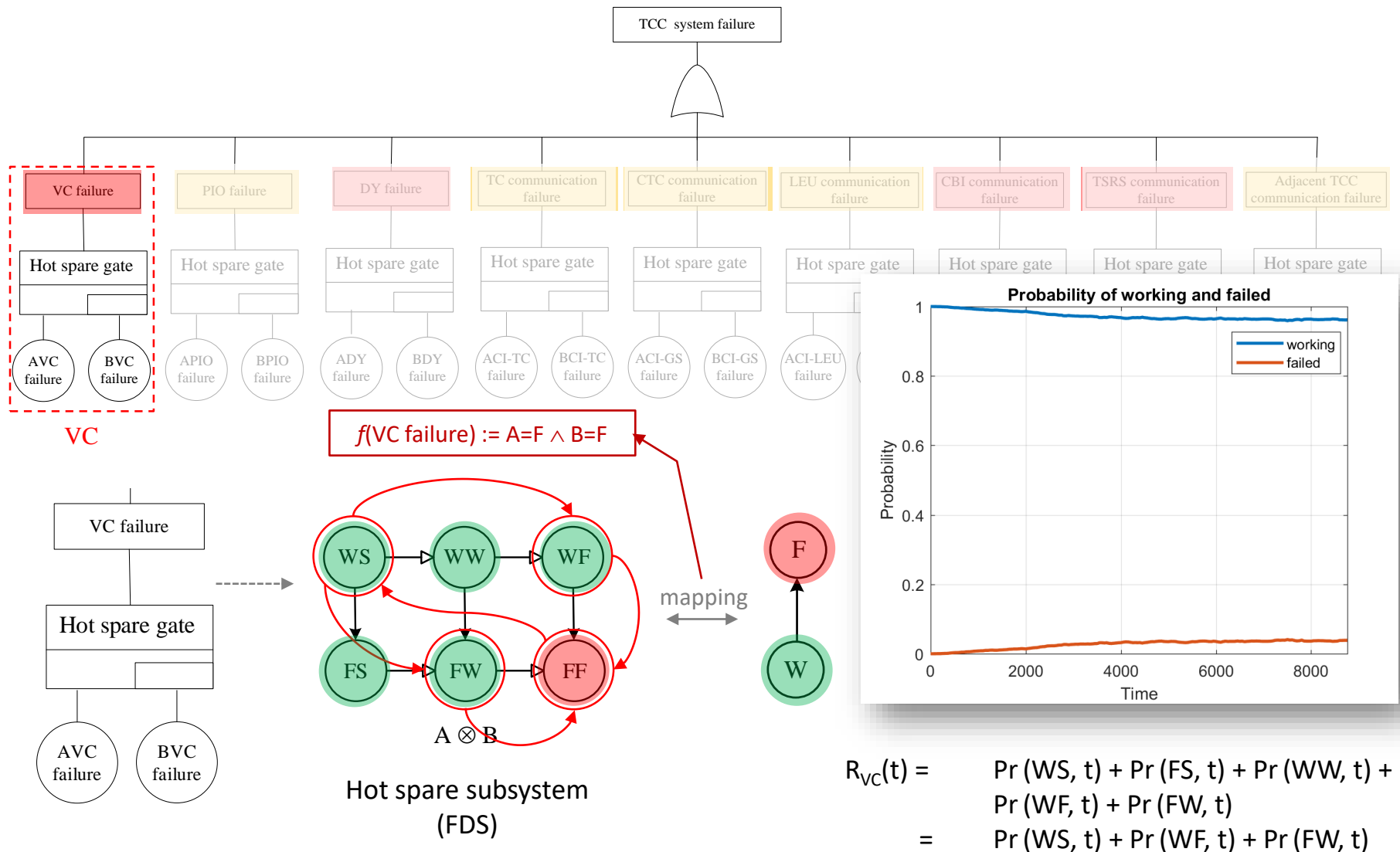
Finite Degradation Calculator



AltaRica Results

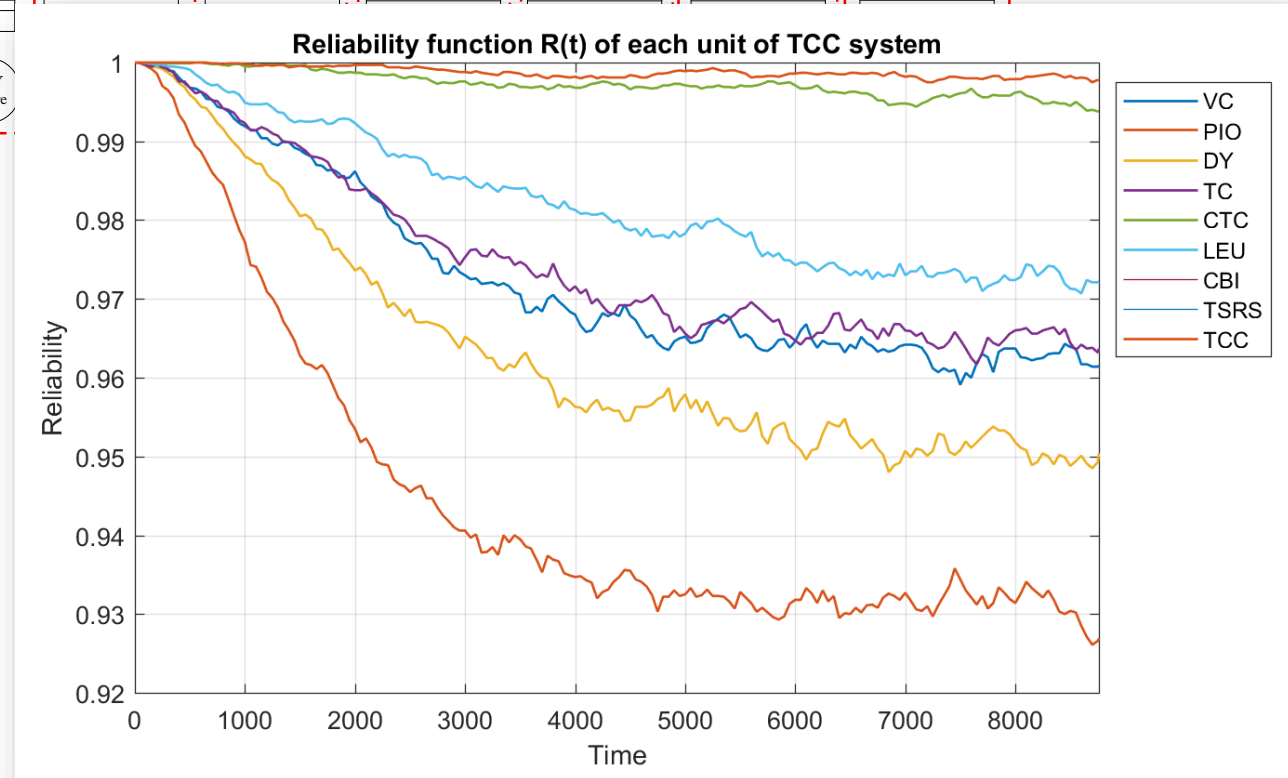
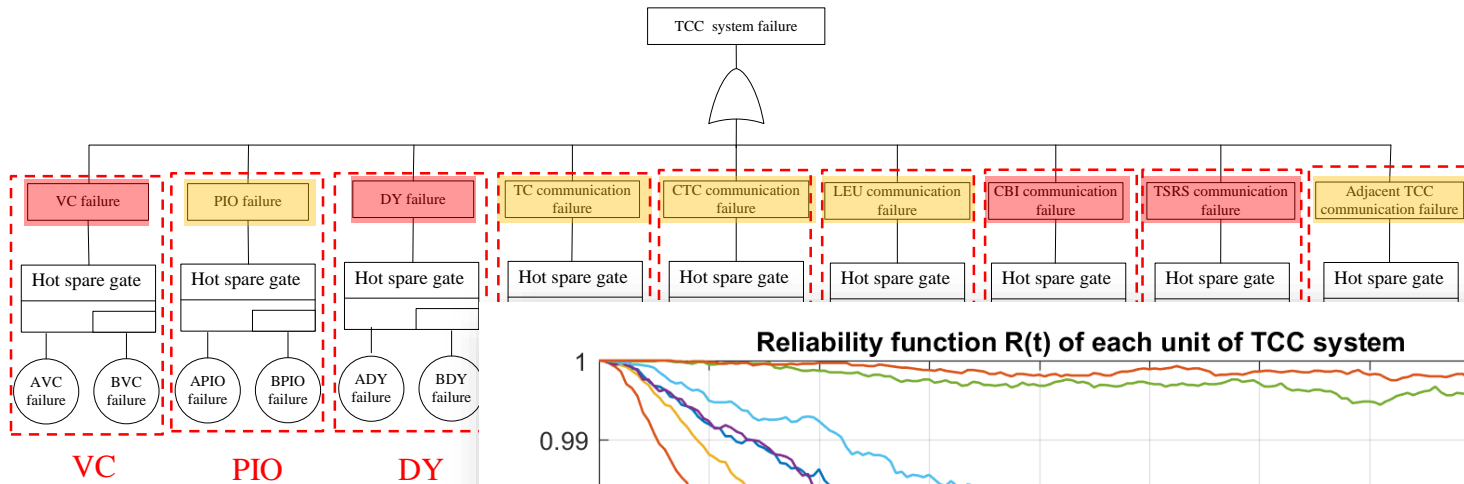
Use Case: TCC System Failure (Railway)

Finite Degradation Calculator



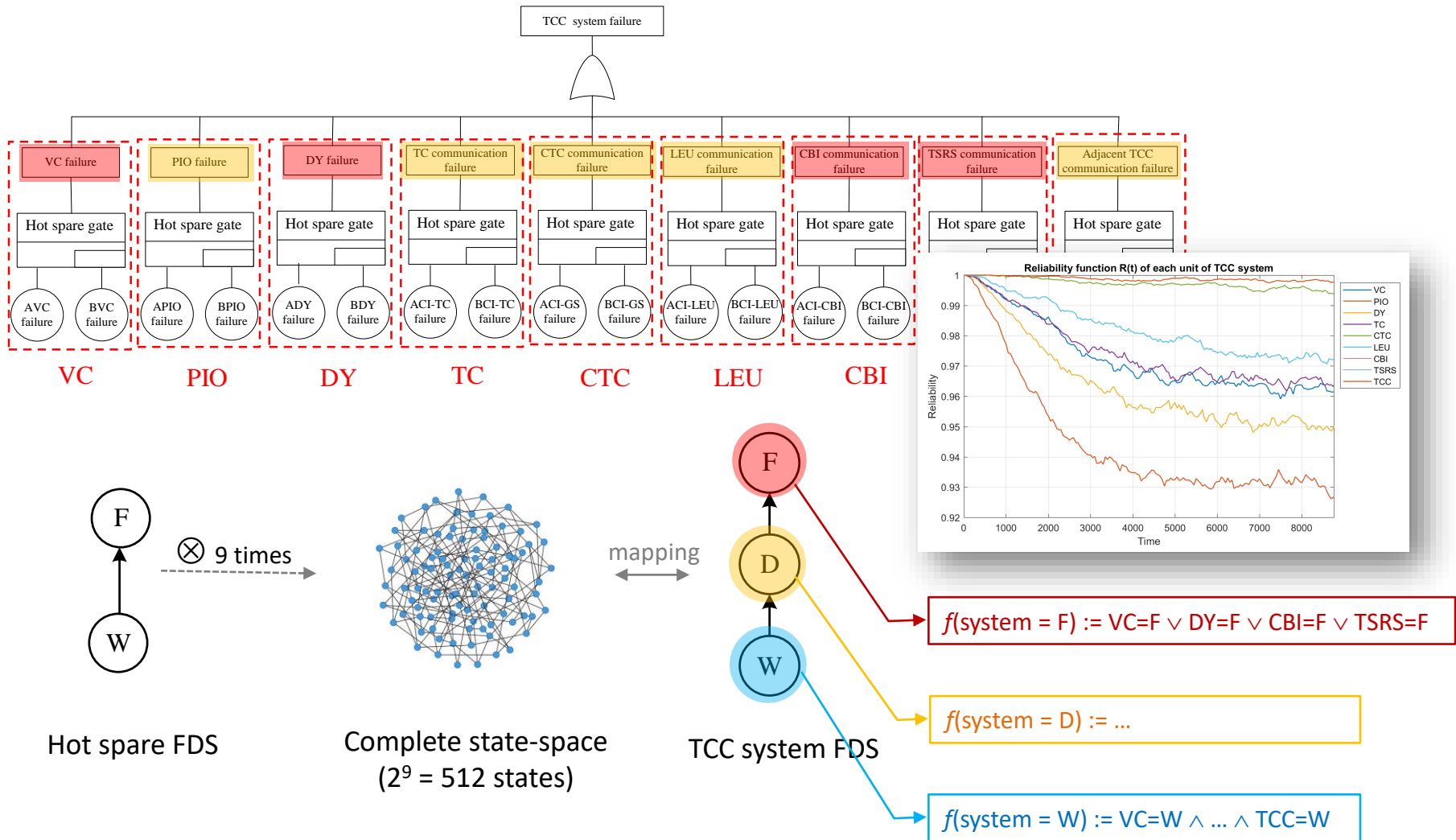
Use Case: TCC System Failure (Railway)

Finite Degradation Calculator



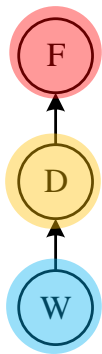
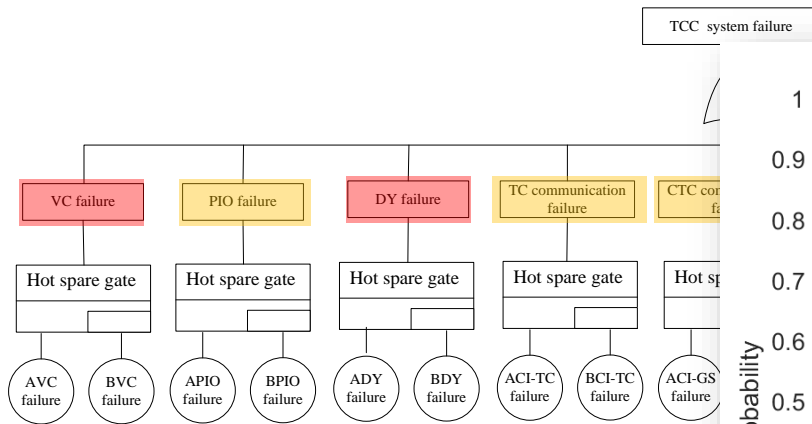
Use Case: TCC System Failure (Railway)

Finite Degradation Calculator

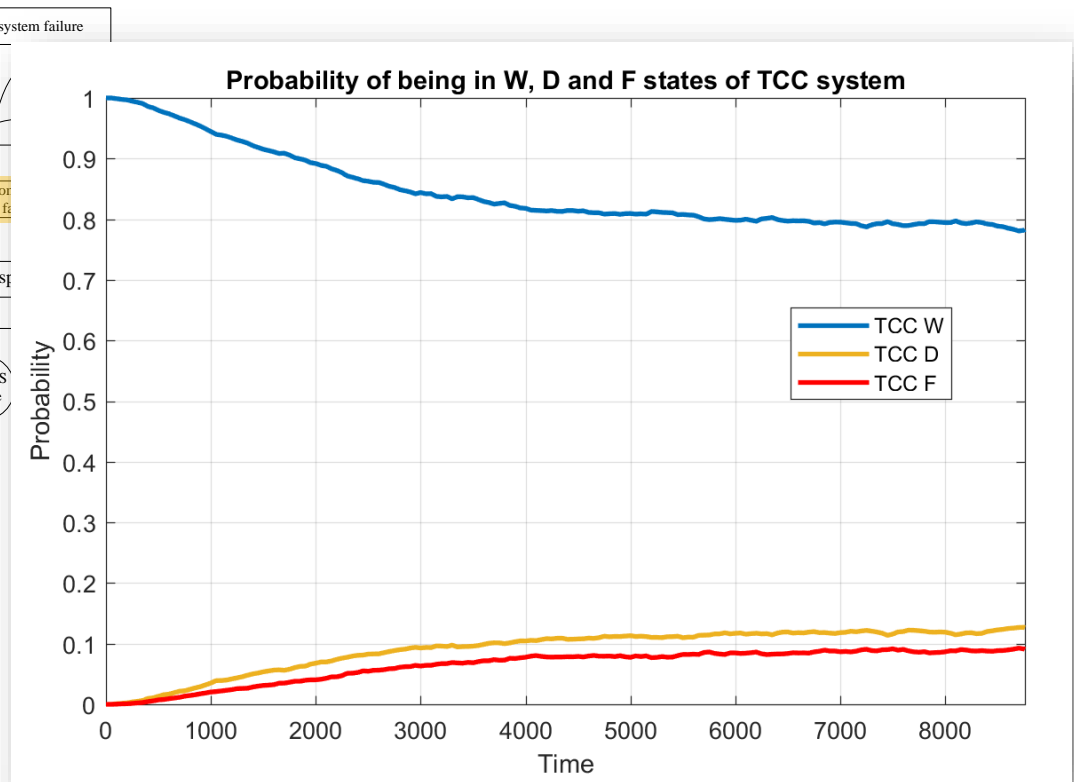


Use Case: TCC System Failure (Railway)

Finite Degradation Calculator



TCC system FDS



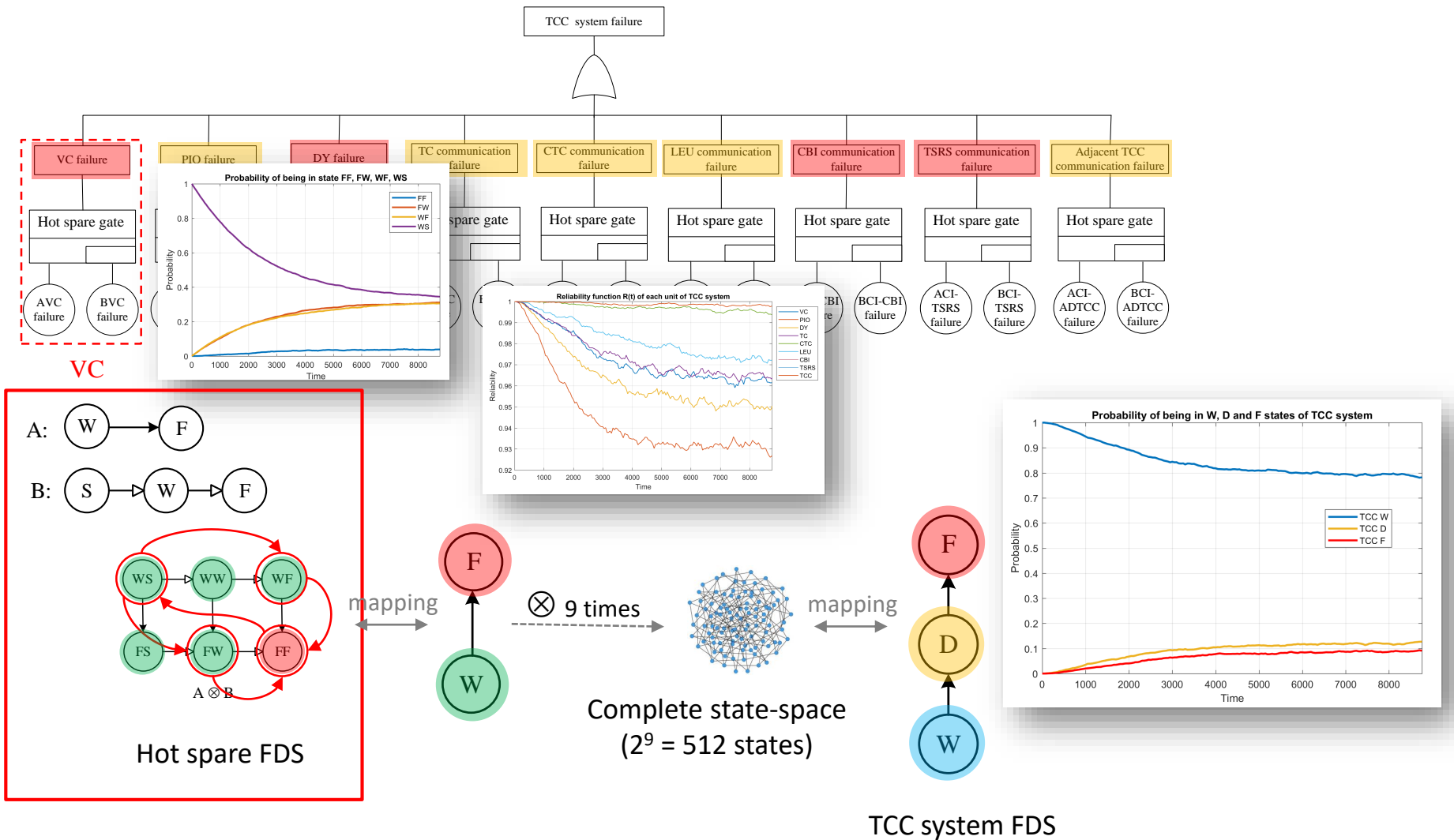
$$\Pr(W,t) = R_{VC}(t) * R_{PIO}(t) * R_{DY}(t) * R_{TC}(t) * R_{CTC}(t) * R_{LEU}(t) * R_{CBI}(t) * R_{TSRS}(t) * R_{TCC}(t)$$

$$\Pr(F,t) = 1 - R_{VC}(t) * R_{DY}(t) * R_{CBI}(t) * R_{TSRS}(t)$$

$$\Pr(D,t) = 1 - \Pr(F,t) - \Pr(W,t)$$

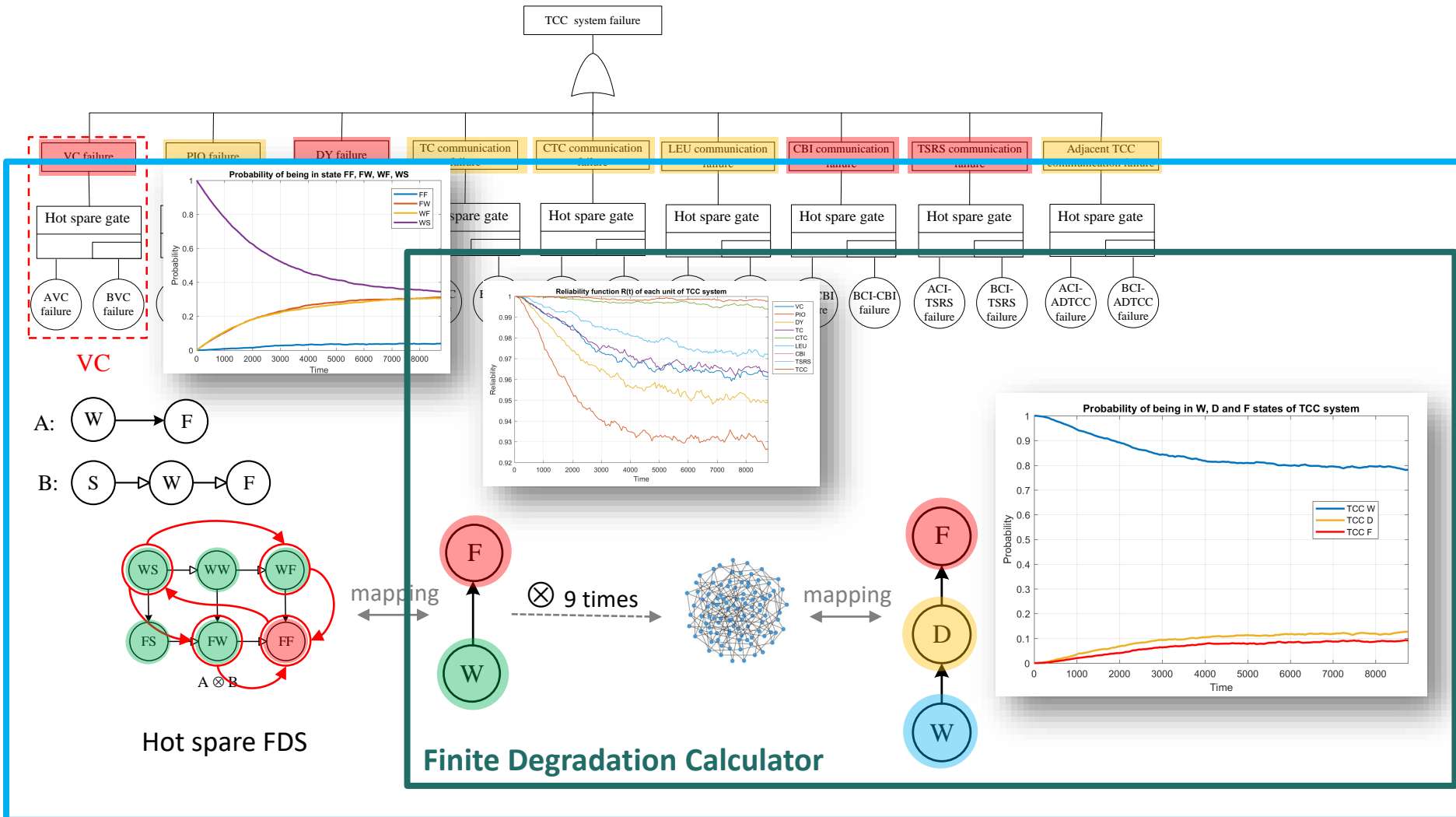
Use Case: TCC System Failure (Railway)

Finite Degradation Calculator



Use Case: TCC System Failure (Railway)

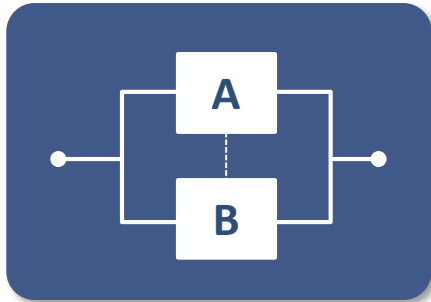
Finite Degradation Calculator



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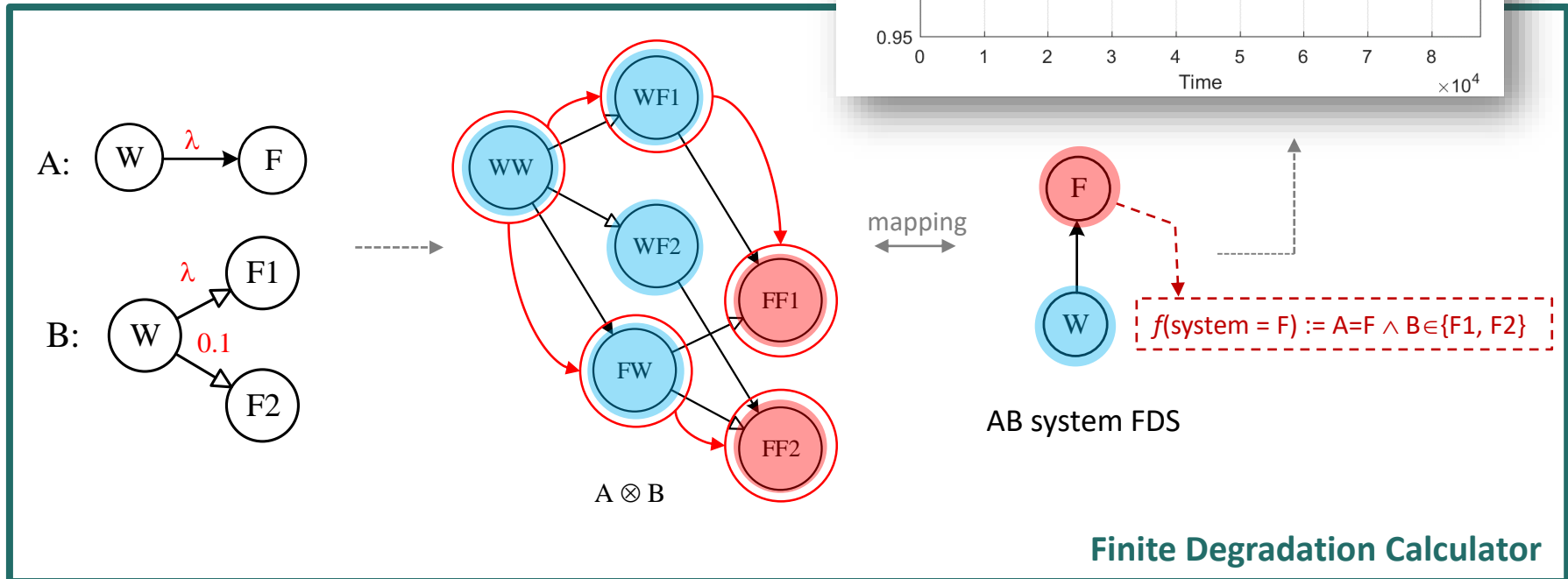
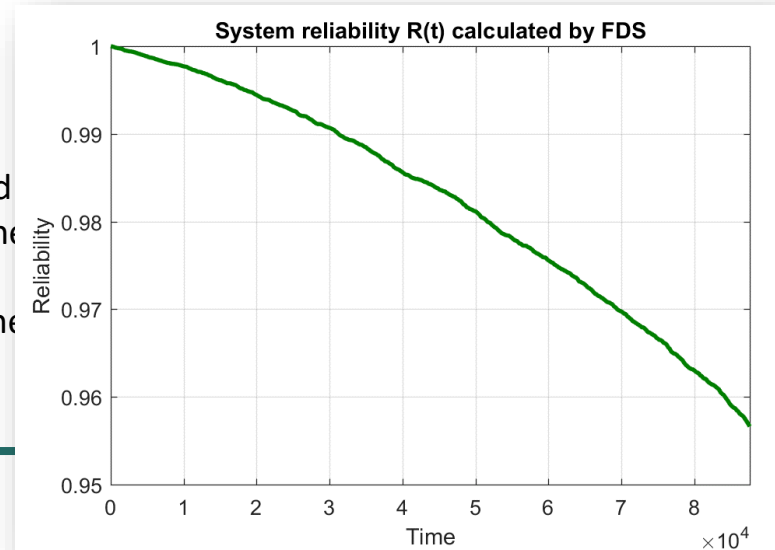
Use Case 2: Cascading Failure

Finite Degradation Calculator



Cascading failure:

- The failure rate of A and B is λ .
- If A failed firstly, then the failure rate of B failed is 0.1
- If B failed firstly, then the failure rate of B doesn't change.



Finite Degradation Calculator

Agenda

Background

Finite Degradation Structures

- Why multi-states?

- Definition

- State-space

Finite Degradation Calculator

Use Cases

Future Tool for RAMS Analysis

New Tool for RAMS Analysis

Finite Degradation Calculator

Finite Degradation Calculator

1

Calculate the **reliability function $R(t)$** of multi-states system:

- Allow having **multi-states components**
- Allow **parallel/series relationship** between components
- Allow **dependencies**
- ...

New Tool for RAMS Analysis

Finite Degradation Calculator

Finite Degradation Calculator

1

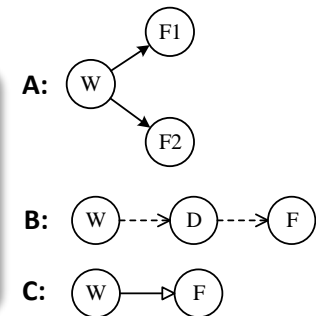
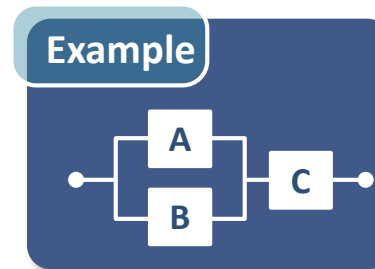
Calculate the **reliability function $R(t)$** of multi-states system

2

RAMS analysis

- Generate minimal cut sets
- Identify critical states
- Calculate importance measures
- ...

Example



$$f(\text{system failure}) = (\underline{\mathbf{A}} = \mathbf{F1} \wedge \underline{\mathbf{B}} \geq \mathbf{D}) \vee \underline{\mathbf{C}} = \mathbf{F}$$

New Tool for RAMS Analysis

Finite Degradation Calculator

Finite Degradation Calculator

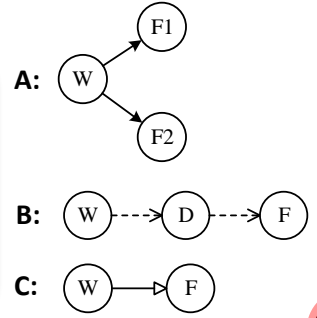
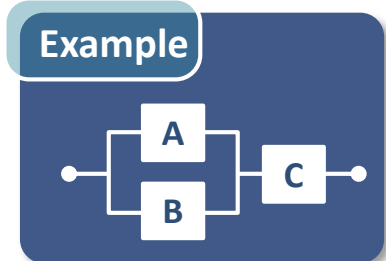
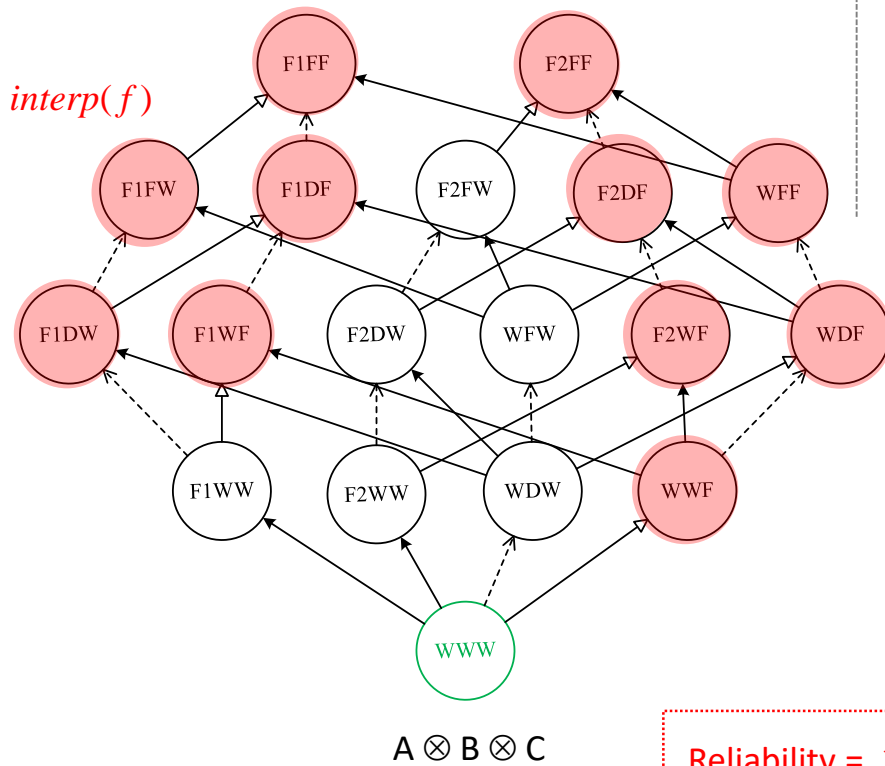
1

Calculate the **reliability function $R(t)$** of multi-states system

2

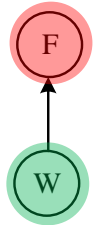
RAMS analysis

- Generate minimal cut sets
- Identify critical states
- Calculate importance measures
- ...



$$f(\text{system failure}) = (A = F1 \wedge B \geq D) \vee C = F$$

$$\text{Reliability} = 1 - p(f) = 1 - \sum_{s \in \text{Interp}(f)} p(s)$$



New Tool for RAMS Analysis

Finite Degradation Calculator

Finite Degradation Calculator

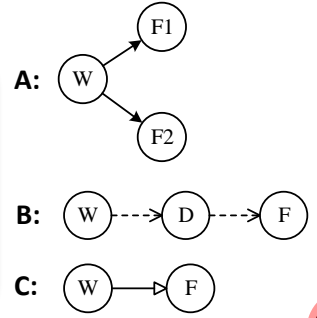
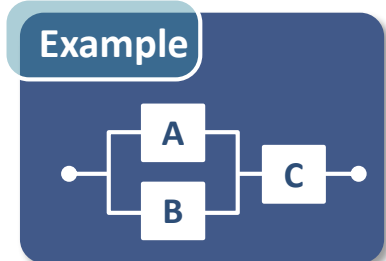
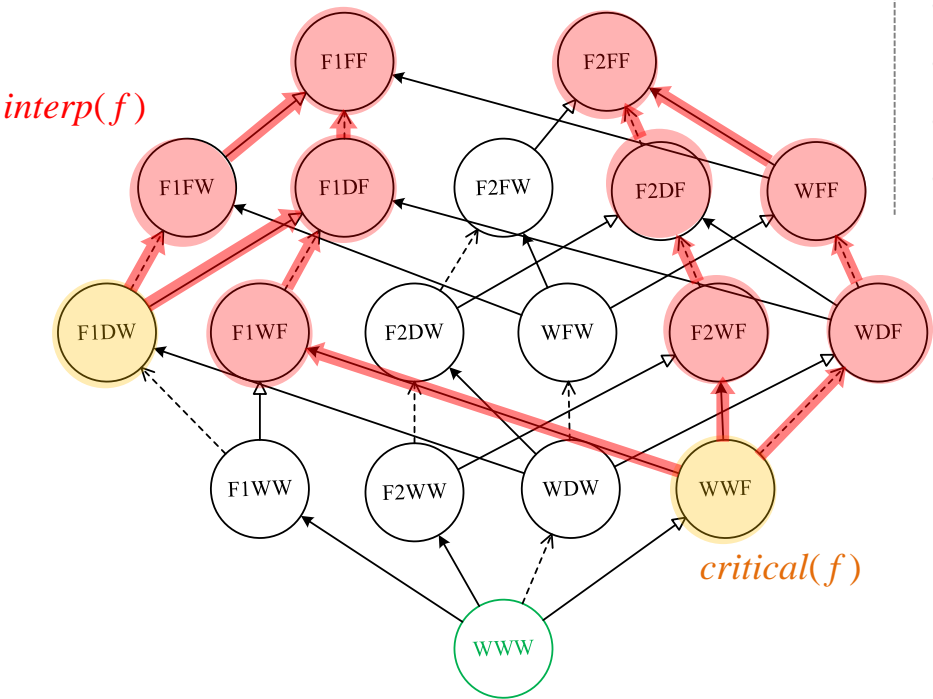
1

Calculate the **reliability function $R(t)$** of multi-states system

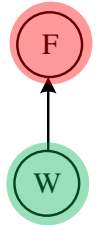
2

RAMS analysis

- Generate minimal cut sets
- Identify **critical states**
- Calculate importance measures
- ...



$$f(\text{system failure}) = (\underline{\mathbf{A}} = \mathbf{F1} \wedge \underline{\mathbf{B}} \geq \mathbf{D}) \vee \underline{\mathbf{C}} = \mathbf{F}$$



New Tool for RAMS Analysis

Finite Degradation Calculator

Finite Degradation Calculator

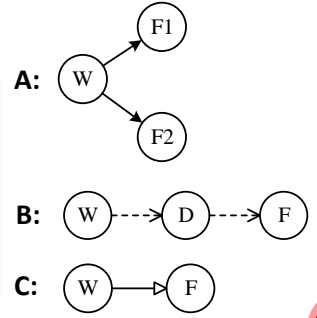
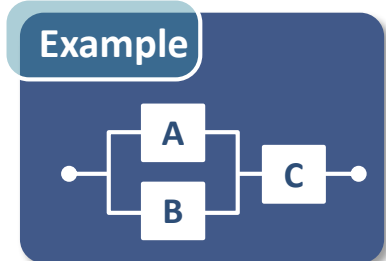
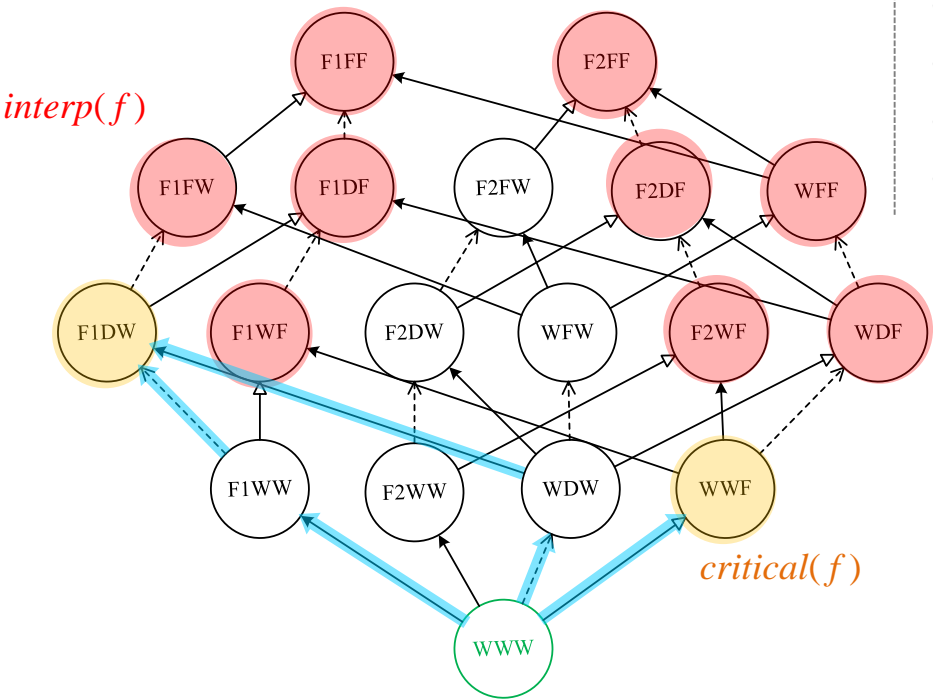
1

Calculate the **reliability function $R(t)$** of multi-states system

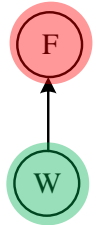
2

RAMS analysis

- Generate **minimal cut sets**
- Identify critical states
- Calculate importance measures
- ...

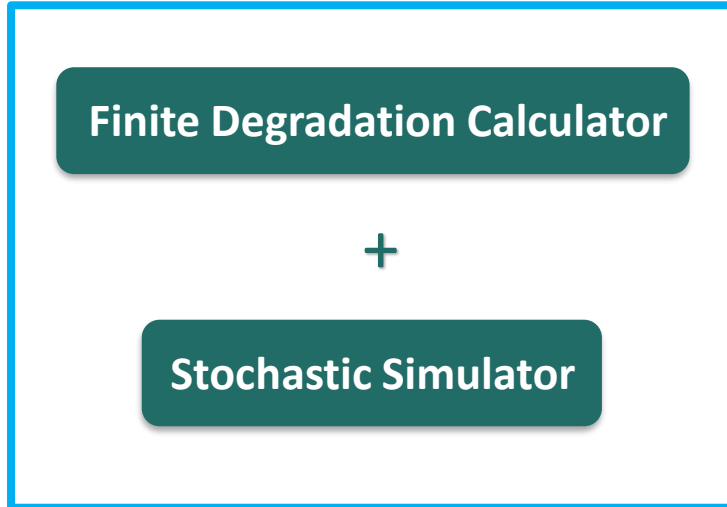


$$f(\text{system failure}) = (\underline{\mathbf{A}} = \mathbf{F1} \wedge \underline{\mathbf{B}} \geq \mathbf{D}) \vee \underline{\mathbf{C}} = \mathbf{F}$$



Future Tool for RAMS Analysis

Finite Degradation Calculator



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- **Cover:**
Reliability Block Diagrams, Fault Trees, Event Trees, Markov Chains, Petri Nets, Dynamic Fault Trees, Bayesian Networks.
- **Any combination of the models above**
- **Others...**

Category Theory
Set Theory
First-order Logic
Boolean Algebra

...

Discrete Event Simulation (Monte Carlo Simulation)
Finite-state Automata
Guarded Transition System

Theoretical Bases

Future Tool for RAMS Analysis

Finite Degradation Calculator

Finite Degradation Calculator

+

Stochastic Simulator

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- **Cover:**
Reliability Block Diagrams, Fault Trees, Event Trees, Markov Chains, Petri Nets, Dynamic Fault Trees, Bayesian Networks.



RAMS engineers!
Let me help you



Finite Degradation Structures

Future Tool for RAMS Analysis

