

HIGH PERFORMANCE EXTERNAL DOORSETS

Quality, security and durability





YOUR OWN NORDAN DOOR



YOUR FRONT DOOR SHOULD SAY 'WELCOME' TO EVERYONE YOU INVITE INTO YOUR HOUSE, WHILST BEING A BARRIER TO THOSE WHO YOU WOULD RATHER KEEP OUTSIDE. CHOOSING THE RIGHT DOOR IS THEREFORE A VERY IMPORTANT DECISION AND ONE THAT SHOULD BE BASED ON POSSESSION OF ALL THE RELEVANT INFORMATION. WITH A NORDAN FRONT DOOR YOU CAN CHOOSE FROM A WIDE RANGE OF SWEDISH DESIGNED PRODUCTS, MANUFACTURED TO THE HIGHEST SPECIFICATION AND TESTED TO BRITISH AND EUROPEAN STANDARDS OF WEATHER- TIGHTNESS AND SECURITY PERFORMANCE. AS AN ADDED BONUS, YOU CAN PERSONALIZE YOUR DOOR BY CHOOSING FROM A WIDE RANGE OF DESIGNS, COLOURS AND ADDITIONAL OPTIONS TO SUIT YOUR REQUIREMENTS AND TASTE. THIS BROCHURE WILL GUIDE YOU THROUGH THAT PROCESS.

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HOW SECURE IS YOUR DOOR?

NorDan front doors have several unique features which include the incorporation of double galvanized steel plates within the door leaf. These provide exceptional stability to the door leaf whilst simultaneously enhancing its security. In addition to this, the NorDan door is fitted with a three point locking system with steel striking plates, security cylinders and steel hinges with anti-lift side bolts to give maximum security, as required for Secured by Design accreditation. See pages 17 and 19 for details.



NorDan front door construction: 1. Glazed panels have a solid frame to ensure precision assembly; 2. Triple pane insulated glazing is standard; 3. Surface treatment ensures the highest quality of finish; 4. Double galvanized steel plates provide burglar resistance whilst helping to retain the shape of the door leaf; 5. The door leaf has solid timber framing with insulation inserted between the members; 6. Interior face of heavy duty HDF or timber veneered plywood; 7. Solid timber frame.



KEEPING IN SHAPE

Due to the inclusion of the two steel plates, the door leaf is extremely strong and tends not to deform under the effects of heat-pull. Unlike aluminium, steel is less affected by thermal extremes, and has a decided advantage, insofar as it tends to return to its original shape following exposure to heat. In addition to all this, there is the added security given by NorDan's ten year warranty, backed by our experienced service team.

LOW ENERGY AND PASSIVE DOORSETS

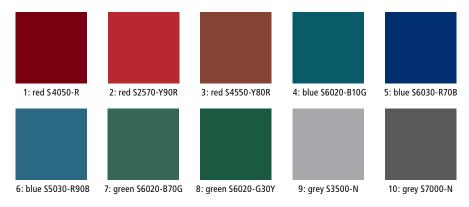
Low Energy Option: available for all doorsets in this brochure. Whole Product U-value = 1.0 – 1.2 W/m²K. Passive Door Option: available for a range of doorsets in this brochure. Whole Product U-value = 0.7 W/m²K. Please contact your local NorDan office.

CONSTRUCTION. MULTIPLE FORMS OF SECURITIY

ADD A SPLASH OF COLOUR

Adding a touch of colour to the entrance to your home can make that welcome all the warmer. NorDan offers a choice of front doors in many designs, but you can go one better by having your door personalised in the colour of your choice. Choose from the huge range of colours available in both the NCS and RAL Classic ranges, in addition to our natural timber finishes and standard colour range, to add that little bit of individuality to your home.

STANDARD COLOUR OPTIONS.







RAL Colour Charts can be obtained from: "RAL Deutsches Institut für Gütesicherung und Kennzeichnung e.V. (www.RAL-Colours.de)".

Note: The colour of the doors in the brochure may deviate from the true NCS scale on account of printing limitations. Remember this when choosing the colour of your door. Warranties do not apply for doors that are finished in black, NCS S9000-N, NCS S9500-N, RAL: 8022, RAL9004, RAL: 9005, RAL: 9011, RAL: 9017.





DOORS WITH A DIFFERENCE

The new Dynamic range of doors, the product of work by well-known Swedish designers, are really something different. Circular patterns combined with irregular vertical grooves, give the doors a futuristic appearance which does not look out of place in today's houses; and they still have the inbuilt security and superior weather performance you would expect from a NorDan door.

All doors in this series are shown as outward opening. Also available as inward opening. Does not apply to double doorsets.



301 white/colour size: 10 x 21



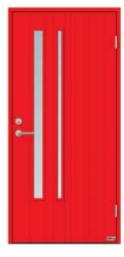
301G white/colour photo: NCS S0540-R90B clear glass size: 10 x 21



white/colour, teak stained size: 10 x 21



302G. white/colour, teak stained photo: NCS S8000-N clear glass size: 10 x 21



white/colour, teak stained photo: NCS S1085-Y90R size: 10 x 21



302PG2+1 white/colour, teak stained clear glass



NOSTALGIA WITH CLASS

Our Retro door range takes its influence from the 1970s, the era of flair and flares! Choose one of a range of subtly-patterned doors, add a splash of one of our 1750 colour choices, turn the key in the secure cylinder lock, switch on the disco lights and turn the Bee Gees up to full volume. The neighbours can't break your secure NorDan front door down to complain!

All doors in this series are shown as outward opening. Also available as inward opening. Does not apply to double doorsets.



311G4 white/colour clear glass size: 10 x 21



311 white/colour photo: NCS S5030-R90B size: 10x21



312G. white/colour clear glass size: 10 x 21



312 white/colour photo: NCS S2570-Y90R size: 10x21



white/colour photo: NCS S1080-Y size: 10 x 21



314 white/colour photo: NCS S6020-G30Y size: 10x21



DOORS FOR THOSE WHO LIKE SIMPLE LINES AND SMOOTH SURFACES

Gallery is our modern yet timeless range of stylish front doors. Elegant designs favoured by discerning customers who prefer an uncluttered aesthetic with extremely smooth surfaces, which highlight their simplicity. No matter which colour the door is finished in, these doors make an ideal introduction to the homes of the design-conscious.

All doors in this series are shown as outward opening. Also available as inward opening. Does not apply to double doorsets.



818G3 white/colour photo: NCS S2570-Y90R clear glass size: 9x20, 10x20, 9x21, 10x21



839G3 white/colour, teak stained clear glass size: 9x20, 10x20, 9x21, 10x21



819G white/colour, teak stained photo: NCS S3060-G70Y clear glass size: 9x20, 10x20, 9x21, 10x21



847G3 white/colour, teak stained clear glass size: 9x20, 10x20, 9x21, 10x21



801 white/colour, teak stained size: 9x20, 10x20, 9x21, 10x21



801G white/colour photo: NCS 57000-N clear glass options: glass strip in aluminium size: 9x20, 10x20, 9x21, 10x21



836G white/colour photo: NCS S2570-Y90R clear glass options: glass strip in aluminium size: 9x20, 10x20, 9x21, 10x21



836G3 white/Colour photo: NCS S6030-R20B clear glass options: glass strip in aluminium size: 9x20, 10x20, 9x21, 10x21





831G white/colour photo: NCS S3005-B20G clear glass size: 9x20, 10x20, 9x21, 10x21



831G2 white/colour photo: NCS S2005-Y20R clear glass size: 9x20, 10x20, 9x21, 10x21



DOORS FOR THE MINIMALIST

The Vision range blends subtlety with elegance. With small, symmetrical glazed panels, inlaid stainless steel strips in selected models and brushed stainless steel kick plates, these doors offer a design flexibility for enhancing both old and new properties.

All doors in the Vision series are shown as outward opening. Also available as inward opening. Not supplied with a kick-plate when a drip moulding is fitted on the outside of all inward opening doors. Does not apply to double doorsets.



850G white/colour photo: NCS S1080-Y clear glass size: 10 x 21



white/colour photo: NCS S5030-R90B size: 10 x 21



858G white/colour photo: NCS S4550-Y80R clear glass size: 10 x 21



white/colour clear glass





DOORS FOR THE TRADITIONALIST

Our classical Harmony series is characterised by beautiful panelled doors, creating traditional patterns in modern materials, where craftsmanship is evident in each detail. Available in white as standard, with the option of selecting from a wide range of colours including teak stained finish, these classic doors would grace any house.

All doors in this series are shown as outward opening. Also available as inward opening. Does not apply to double doorsets.



white/colour, teak stained photo: NCS S2570-Y90R options: interior decor size: 9x20, 10x20, 9x21, 10x21



white/colour, teak stained options: interior decor size: 13 x 21, 14 x 21, 15 x 21



white/colour, teak stained photo: NCS S3500-N cotswold glass options: interior decor size: 9x20, 10x20, 9x21, 10x21



834PG white/colour, teak stained cotswold glass options: interior decor size: 13 x 21, 14 x 21, 15 x 21



HARMONY. CLASSIC LINES

DOORS FOR THOSE WHO LIKE CLASSIC DESIGNS

The Favourite range has a selection of stylised designs in a combination of incised panels and glazed panels. Whilst all doors come in white as standard, as with other styles, you can choose from one of the large range of RAL Classic and NCS colours for a little extra. This popular range is ideal for the more traditional house design.

All doors in this series are shown as outward opening. Also available as inward opening. Does not apply to double doorsets.



white/colour photo: NCS S2070-Y20R size: 9x20, 10x20, 9x21, 10x21



842P white/colour size: 13 x 21, 14 x 21, 15 x 21



842G white/colour photo: NCS S2065-R90B cotswold glass size: 9x20, 10x20, 9x21, 10x21



842PG white/colour photo: NCS S3500-N cotswold glass size: 13 x 21, 14 x 21, 15 x 21



843G white/colour cotswold glass size: 9x20, 10x20, 9x21, 10x21



white/colour cotswold glass photo: NCS S2000-N size: 13 x 21, 14 x 21, 15 x 21



848G white/colour photo: NCS S7020-G10Y clear glass options: glass strip in aluminium size: 9x20, 10x20, 9x21, 10x21



white/colour size: 9x20, 10x20, 9x21, 10x21

FAVOURITE. STYLISTIC DIVERSITY



870 white/colour size: 9x20, 10x20, 9x21, 10x21



870G white/colour photo: NCS S2070-Y90R cotswold glass size: 9x20, 10x20, 9x21, 10x21



871 white/colour, teak stained size 9x20, 10x20, 9x21, 10x21



914G white/colour, teak stained photo: NCS S3560-Y50R cotswold glass size 9x20, 10x20, 9x21, 10x21



STOCK RANGE OF INWARD OPENING HIGH PERFORMANCE EXTERNAL DOORSETS

Some of these doors are available for immediate delivery. Contact your local NorDan office to confirm availability of your particular choice and to discuss your requirements for internal doors and windows to go with your Stock range front door.

The Stock range of inward opening external doorsets is also available as outward opening, however not ex-stock. All doors shown in this series are shown as inward opening. Also available as outward opening.



GYD 869G2 St Andrews Teak stained Red diamond glass Letter plate Options: interior decor 9x20,10x20, 9x21, 10x21



GYD 866G Chatsworth Teak stained Cotswold glass Letter plate, spy hole 9x20, 10x20, 9x21, 10x21



GYD 868G Stirling Teak stained Cotswold glass 9x20, 10x20, 9x21, 10x21



GYD 867G Kensington Teak stained Cotswold glass, grid 21 Letter plate Options: interior decor 9x20, 10x20, 9x21, 10x21



GYD 806 Glamis Teak stained Letter plate Spy hole Options: interior decor 9x20, 10x20, 9x21, 10x21



GYD 865G Dover Teak stained Cotswold glass Letter plate 9x20, 10x20, 9x21, 10x21



CYD 867G Kensington White painted Cotswold glass, grid 21 Letter plate Options: interior decor 9x20, 10x20, 9x21, 10x21



CYD 868G Scone White painted Cotswold glass 9x20, 10x20, 9x21, 10x21





CYD 869G Windsor White painted Flower glass Letter plate Options: interior decor 9x20, 10x20, 9x21, 10x21



CYD 869G2 St Andrews White painted Red diamond glass Letter plate Options: interior décor 9x20, 10x20, 9x21, 10x21





- 3 point espagnolette locking system
- Secured by Design/PAS 23/24
- Triple pane insulated glazing



ADD THAT LITTLE EXTRA TO YOUR HALL

Your front door and entrance hall set the tone for your house. An attractive side light or fanlight added to your NorDan front door, gives that little bit of extra lightness to your hall during the day and provides a welcoming glow when you come home at night. Choose from a number of different colours, glazing types (clear, Cotswold-patterned or leaded panes) to add that little bit of distinction.



white/colour, teak stained cotswold glass size: 3x20, 4x20, 3x21, 4x21



white/colour, teak stained cotswold glass size: 2x20, 3x20, 4x20, 5x20, 2x21, 3x21, 4x21, 5x21



34 white/colour, teak stained cotswold glass size: 3x20, 4x20, 3x21, 4x21



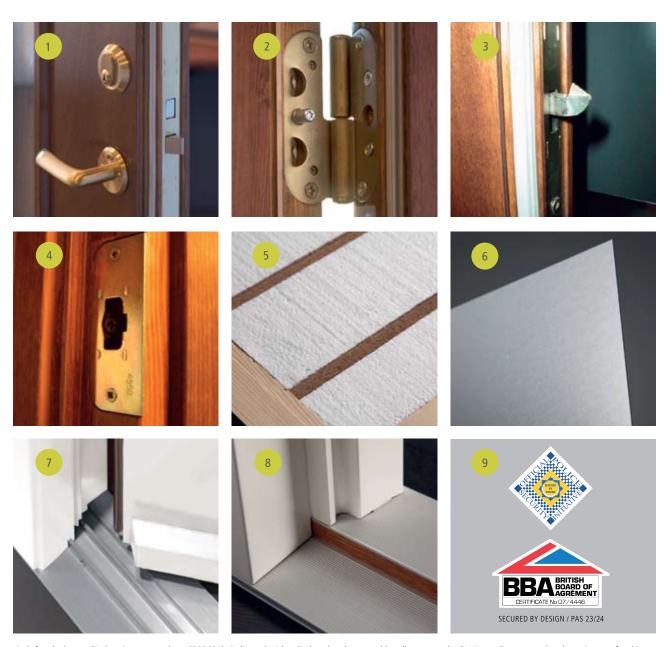
TOP LIGHT white/colour, teak stained clear glass width: M 9, 10, 13, 14, 15 height: M 2, 3, 4 loose glazing bar (2 x m 9/10, 3 x m 13/14/15)



SIDE AND TOP LIGHT.

WHAT MAKES YOUR NORDAN FRONT DOOR SO SPECIAL?

A door has to withstand many demands during its lifetime. For over eighty years we have been making doors capable of dealing with rain, wind and uninvited guests. The twin galvanised steel plates in combination with a secure locking system and insulated core make these doors secure, warm and elegant — an ideal choice for any house.

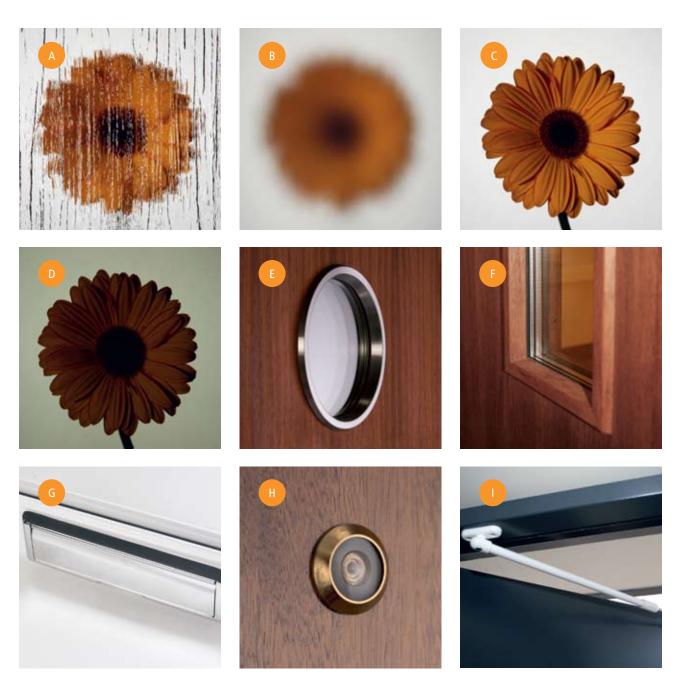


1. Safety lockcase. Fix 3-point espagnolette (BS3621). Delivered with cylinder, thumbturn and handle separately. 2. Hinges. Extra strong burglar resistant safety hinges, adjustable both vertically and horizontally. Further to the robust hinges, a rear edge retainer in hardened steel is provided as standard. 3. Multiple locking points. Including the retainers, there are 5 sturdy locking points ensuring the door is securely closed. 4. Striking plate. Strengthened fastening mechanism with angular positioned screws. Adjustable stop for accurate closing. 5. Energy saving core. An extra strong timber framed construction, solid pieces of timber with 50 mm of insulation (free from CFCs). Insulation bead in door leaf made of silicone. The insulated core produces a low U-value up to three times lower than a solid timer door; from 1.0 W/m²K to 1.4 W/m²K. 6. Steel sheets. NorDan laminate double rustproof steel plates in the construction to provide maximum stability. The steel plate also functions as a diffuser and security barrier. 7. Wheelchair access adapted threshold for inward opening doors. Aluminium, dimension 25x105 mm, with thermal barrier. 8. Wheelchair access adapted threshold for outward opening doors. Aluminium encased heat-treated hardwood, dimension 25x105 mm, with thermal barrier. 9. Fix 3 point locking espagnolette approved to BS3621:1980 "thief resistant locks". Pas 23 and 24 tested (often referred to as "Secured by Design").

FEATURES. HIGHEST STANDARD

EXTRA CHOICE FOR AN EXTRA-SPECIAL DOOR

NorDan front doors are not just a pretty face! By incorporating one or more of the optional extras available in our range, your door can be that little bit extra-special.



The pictures show the choice of glass available in our triple-glazed window panels, together with some of the other extra items that can be added to your door. Our glass panels have laminated glass on the outside and toughened glass on the inside. **A.** Cotswold. **B.** Sandblasted. **C.** Clear glass. **D.** Smoke coloured antique glass. Glass units can be supplied with gas-filled cavities as an optional extra. **E.** Aluminium glass strips are available as an extra option for doors with round glass. **F.** Glazing bead in teak stain is a possible addition also on a painted door. **E–F.** All glass cut-outs have a solid timber frame which ensures the glass is assembled securely. **G.** Letter plate, revolving flaps both sides. Chrome or brass coloured. **H.** Security eye piece **I.** Door holder Fix 523 for outward opening doors.

OPTIONAL EXTRAS. MAKE A DIFFERENCE

FINISHING TOUCH

In order to help you with your choice of NorDan front door, please refer to the information listed on this page. If you are still unsure about anything to do with NorDan doors, or any other high performance NorDan products, please contact your local office (contact details on the back cover).

PAINTED EXTERNAL DOORS

All doors are supplied pre-finished white (NCS S 0502-Y) as standard. If you would prefer one of the many other colours available from the NCS or RAL Classic ranges, this can be supplied at a small additional cost. Maintenance recommendations are enclosed with each door set. (Also available on www.nordan.co.uk)

TEAK-STAINED DOORS

Our teak-stained doors are made using okoume veneer treated with pigmented stain and clear lacquer in the factory. The door frame is made from laminated finger-jointed timber which is also teak-stained and clear-lacquered in the factory. Colour and graining can vary between doors and small imperfections must also be expected in a natural material such as okoume. Maintenance recommendations are attached to each door. (Also available on www.nordan.co.uk)

DOOR LEAF

Solid timber framing with 50mm CFC-free insulation (expanded polystyrene). Twin galvanised steel plates to provide maximum stability and security. Door leaves are manually prepared for automatically controlled spray-applied high-gloss paint finish, or teak stain, dependant on customer's selection. Silicon gaskets are fitted to all four sides of the door leaf.

FRAME & THRESHOLD

Our 56 x 105 mm frames are made from laminated, finger-jointed timber, pre-drilled to assist site fitting with appropriate screw fixings. Plastic plugs are supplied, white for white-finished doors or transparent on coloured or teak stained doors. The NorDan thresholds fitted to outward and inward-opening doors comply with Building regulation requirements for wheelchair access.

OVERALL DIMENSIONS (STANDARD MODULES)

WIDTH									HEIGHT	
Modular measurement in decimetres	2	3	4	9	10	13	14	15	20	21
Exact measurements in millimetre	194	294	394	890	990	1290	1390	1490	1988	2088

IRONMONGERY

Locking: Fix 3-point espagnolette (BS3621)

Hinges: 2 pcs 3001

Surface treatment: Chrome 058 zinc alloy or Yellow 062 brass coloured.

DIMENSIONS FOR LOCKS AND ACCESSORIES

CYD and GYD with décor (eg 806, 834, 834G, 867G, 869G, 869G2)

Inward open: 59 33 26 Outward open: 59 26 33

GYD slot milled

(eg 302, 302G, 839G3, 819G, 847G3, 801, 871, 914G, 866G, 868G, 865G)

Inward open: 61 33 26 Outward open: 61 26 33

 $\mathsf{CYD} = \mathsf{Painted}$ $\mathsf{GYD} = \mathsf{Teak} \ \mathsf{stained}$

GLASS

Triple pane insulated glazing units, laminated outside, toughened inside.

U-VALUES

	U-VALUES
Description desires	1.0 W/m ² K
Doors without glazing:	1.0 W/m² K
Doors with glazing: 301G, 311G4, 312G,819G, 831G, 836G, 850G, 858G, 861G, 862G3, 848G, 914G	1.1 W/m ² K
801G, 818G3, 831G2, 836G3, 839G3, 843G,	1.2 W/m ² K
302G, 302G2 838G, 847G3, 834G, 842G, 870G, 866G, 869G2	1.3 W/m ² K
867G, 868G, 869G	1,4 W/m ² K

Stated values are based on calculations, measurements and continuous supervision of production. U-values can be improved by using energy glazing and sound insulation can be improved by using acoustic glass and rockwool insulation, max $R_W32\,dB$ (contact NorDan).

BURGLARY RESISTANCE

PAS 23 and 24 tested (Secured by Design). High security striking plates, Fix 3 point locking espagnolette approved to BS3621:1980 "thief resistant locks", laminated/toughened glass for greater security.

FIRE RESISTANT DOORS

Single doors with a 30 minute fire resistance (FD30) can be ordered. These doors contain Rockwool insulation and fire-resistant glass. An FD30 door has an acoustic rating of $R_{\rm W}32\,{\rm dB}$.

SOUND-REDUCING DOORS

Standard single doors have an acoustic rating of $R_W 28 dB$, but can be ordered as FD30 with a rating of $R_W 32 dB$.

FITTING

All doorsets include full instructions for fitting and maintenance together with plastic plugs to mask screw holes. Instructions can also be downloaded from www.nordan.co.uk.

QUALITY AND ENVIRONMENT

Quality management system ISO 9001:2000 Eco management system ISO 140001

WARRANTY

- 10 years against dimensional instability, i.e. twist or warp
- 10 years against condensation forming within sealed units
- 2 years against manufacturing fault
- 2 years against ironmongery failure, i.e. handles, cylinder and letter plate

WARRANTY DOES NOT APPLY:

If products is not installed or maintained as stated in the instructions supplied on delivery. If doors have a black top coat or other specified colour as detailed on page 5.

SPECIFICATION.

TECHNICAL INFORMATION



For further information, please contact your nearest NorDan UK office:

ABERDEEN NorDan UK Ltd Norse House Greenwell Road East Tullos AB12 3AX

Tel: 01224 854600 Fax: 01224 891036 WISHAW NorDan UK Ltd 96 Kirk Road Wishaw North Lanarkshire ML2 7NS GLOUCESTER NorDan UK Ltd Green Farm Business Pk Falcon Close Quedgeley Gloucester GL2 4LY IPSWICH NorDan UK Ltd Maitland Road Lion Barn Business Park Needham Market Ipswich IP6 8NZ

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